# Product Information / Technical Service Manual PD2350 PODIATRY CHAIR

Renseignements sur le produit / service technique manuel

# PD2350 PODOLOGIE PRÉSIDENCE



# **Boyd Industries, Inc.**

12900 44th Street North Clearwater, Florida 33762 800-255-2693 \* 727-561-9292 FAX: 727-561-9393 SALES FAX: 727-573-1682 SERVICE

Visit our WEB Site at www.boydindustries.com

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May 20, 2009

# CONGRATULATIONS ON YOUR PURCHASE OF BOYD PODIATRY PRODUCTS.

BOYD INDUSTRIES HAS SPENT YEARS DESIGNING AND DEVELOPING WHAT WE FEEL ARE THE BEST PODIATRY PRODUCTS AVAILABLE IN THE WORLD TODAY.

THE FOLLOWING ARE UNIQUE FEATURES THAT MAKE YOUR BOYD CHAIR THE MOST ADVANCED AND FUNCTIONAL PODIATRY TABLE AVAILABLE.

1-STANDARD PROGRAMMING ON ALL PODIATRY CHAIRS ALLOWS THE OPERATOR TO PROGRAM 3 POSITIONS THAT CAN BE RECALLED AT ANY TIME AND FROM ANY POSITION.

2- THE "AUTO RETURN" POSITION PUTS THE CHAIR INTO THE RECOMMENDED "ENTRANCE / EXIT POSITION".

3-LOW VOLTAGE D/C MOTORS ARE STANDARD ON ALL CHAIRS. D/C MOTORS ARE SAFER AND HAVE A LONGER LIFE EXPECTANCY THAN A/C MOTORS.

#### APPLICATION OF PRODUCT

THIS PRODUCT IS DESIGNED FOR THE PURPOSE OF COMFORTABLY POSITIONING PATIENTS DURING MEDICAL EXAMINATIONS AND PROCEDURES.

#### WARRANTY STATEMENT

BOYD INDUSTRIES ("BOYD") ONLY WARRANTS ITS PRODUCTS TO BE FREE FROM DEFECTS IN MATERIAL ("PARTS WARRANTY") AND WORKMANSHIP ("LABOR WARRANTY"). NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, APPLY. THE WARRANTY, COMMENCING AT THE INVOICE DATE OF THE EQUIPMENT, SHALL EXTEND FOR THREE (3) YEARS FOR PARTS AND (1) YEAR FOR LABOR UNLESS OTHERWISE STATED. THE LABOR WARRANTY SHALL BE THE SOLE RESPONSIBILTY OF THE DEALER/DISTRIBUTOR. IN THE EVENT OF A DIRECT SALE, BOYD WILL ASSUME THE RESPONSIBILITY OF THE DEALER/DISTRIBUTOR AS IT PERTAINS TO THE LABOR WARRANTY. THE WARRANTY IS EXCLUSIVE TO PRODUCTS MANUFACTURED BY BOYD. PRODUCTS DISTRIBUTED BY BOYD, BUT NOT MANUFACTURED BY BOYD, SHALL NOT BE SUBJECT TO THIS WARRANTY AND WILL BE WARRANTIED ONLY TO THE EXTENT OF THE MANUFACTURER'S WARRANTY.

IN THE EVENT OF THE BREACH OF SUCH WARRANTY, WRITTEN NOTICE OF SUCH BREACH MUST BE GIVEN TO BOYD WITHIN THE PERIOD OF THE WARRANTY BREACHED. BOYD RESERVES THE RIGHT TO REMEDY SUCH BREACH, AT ITS SOLE DISCRETION, BY REPAIR OR REPLACEMENT OF THE PRODUCT IN QUESTION. THE REPAIR OR REPLACEMENT OF THE PRODUCT IN QUESTION SHALL BE THE SOLE EXCLUSIVE REMEDY AVAILABLE WITH RESPECT TO ANY DEFECT.

THE WARRANTY DOES NOT COVER DAMAGE OR DEFECTS RESULTING FROM OR IN ANY WAY ATTRIBUTABLE TO IMPROPER INSTALLATION OR MAINTENANCE, NEGLECT, ABUSE, OR MISUSE OF THE PRODUCT. MOREVER, THE WARRANTY DOES NOT COVER A PRODUCT THAT HAS BEEN ALTERED IN ANY WAY FROM ITS ORIGINAL CONDITION, OR A PRODUCT THAT HAS BEEN OR IS BEING USED IN ANY WAY OTHER THAN THE PRODUCT'S DESIGNED INTENT. FOR WARRANTY TO REMAIN VALID, ALL SERVICE AND MAINTENANCE OF PRODUCT MUST BE PERFORMED BY AN AUTHORIZED SERVICE TECHNICIAN AND WRITTEN LOGS AND RECEIPTS FOR SERVICE MUST BE MAINTAINED.

NO CLAIM FOR CONSEQUENTIAL DAMAGES WILL BE ALLOWED. FREIGHT DAMAGE OR MISHANDLING OF BY ANY THIRD PARTY SHALL NOT BE CONSIDERED A WARRANTY ITEM. IMPROPER INSTALLATION BY A THIRD PARTY CAUSING DAMAGE TO EQUIPMENT IS NOT A WARRANTY ITEM. BOYD RESERVES THE RIGHT TO ALTER OR CHANGE ANY PRODUCT WITHOUT NOTICE.

## SAFETY WARNING SYMBOLS SYMBOLES D'AVERTISSEMENT DE SÉCURITÉ



CAUTION: RISK OF ELECTRICAL SHOCK ATTENTION: RISOUE DE

CHOC ÉLECTRIQUE







CAUTION: HAND CRUSH FORCE FROM REAR

ATTENTION: ÉCRASER LA MAIN DE FORCE arrière INFORMATIONAL: READ OPERATOR'S MANUAL

INFORMATION: LECTURE DU MANUEL DE

L'OPÉRATEUR





CAUTION: HAND CRUSH FORCE FROM ABOVE ATTENTION: ÉCRASER LA

MAIN AU-DESSUS DE LA

FORCE

INFORMATIONAL: READ TECHNICAL MANUAL BEFORE **SERVICING** 

D'INFORMATION: LIRE MANUEL TECHNIQUE AVANT

DF.





MAIN POWER ON MAINS-POWER-ON

MAIN POWER OFF MAINS-POWER-OFF





ACCESSORY POWER ON SUR LES ACCESSOIRES

ACCESSORY POWER OFF ACCESSOIRES OFF





PODIATRY TABLE TABLEAU PODOLOGIE

HAND CONTROL PART DE CONTRÔLE





LIGHT

TYPE B EQUIPMENT ÉQUIPEMENT DE TYPE B





PROTECTIVE EARTH GROUND PROTECTION ÉCHOUEMENT TERRE

EARTH GROUND ÉCHOUEMENT TERRE



# -WARNING-AVERTISSEMENT

ALWAYS DISCONNECT THE AC POWER CORD AND PRESS THE MEMORY POSITION "1" SWITCH BEFORE DISCONNECTING OR CONNECTING MOTOR CABLES. FAILURE TO DISCONNECT THE AC POWER CORD WILL CAUSE DAMAGE TO THE CONTROL BOX.

TOUJOURS DÉBRANCHER LE CORDON D'ALIMENTATION ET DE LA MÉMOIRE, APPUYEZ SUR LA POSITION "1" AVANT DE DÉBRANCHER OU DE CONNECTER LES CÂBLES MOTEUR. ÉCHEC DE DÉBRANCHER LE CORDON D'ALIMENTATION SERA DE CAUSER DES DOMMAGES À LA BOÎTE DE CONTRÔLE. Oct. 22, 2008

## **SAFETY PRECAUTIONS**

- 1. Medical Electrical equipment needs special precautions regarding EMC and needs to be installed and put into service according to the EMC information provided in this manual.
- 2. Portable and mobile RF communications equipment can effect medical electrical equipment.
- 3. The use of accessories, transducers, and cables other than those specified by the manufacturer, may result in increased emissions or decreased immunity of the PD2350 Podiatry Chair.
- 4. The PD2350 Podiatry Chair should not be used adjacent to or stacked with other equipment, and that if adjacent to or stacked use is necessary, the PD2350 Podiatry Chair should be observed to verify normal operation in the configuration in which it will be used.

# **SÉCURITÉ**

- 1. L'appareillage électrique médical a besoin des précautions spéciales concernant EMC et doit être installé et mis en service selon les informations d'EMC fournies en ce manuel.
- 2. Le matériel de transmissions portatif et mobile de rf peut effectuer l'appareillage électrique médical.
- 3. L'utilisation des accessoires, des capteurs, et des câbles autres que ceux indiqués par le fabricant, peut avoir comme conséquence les plus grandes émissions ou l'immunité diminuée de la chaise de PD2350 Podiatry.
- 4. La chaise PD2350 Podiatry ne devrait pas être employée à côté de ou empilée avec l'autre équipement, et cela si à côté de ou l'utilisation empilée est nécessaire, la chaise de PD2350 Podiatry devrait être observée pour vérifier l'opération normale dans la configuration dans laquelle elle sera employée.

5 Jan. 14, 2009



# SAFETY PRECAUTIONS SÉCURITÉ



THIS PRODUCT HAS BEEN DESIGNED AND TESTED WITH YOUR SAFETY IN MIND. IMPROPER USE CAN RESULT IN ELECTRIC SHOCK OR OTHER PHYSICAL INJURIES. DO NOT DEFEAT THE SAFEGUARDS THAT HAVE BEEN DESIGNED INTO THIS PRODUCT. PLEASE READ AND OBSERVE THE FOLLOWING SAFETY POINTS WHEN INSTALLING AND OPERATING THIS PRODUCT, AND SAVE THIS MANUAL AND ALL SUPPLEMENTAL LITERATURE FOR FUTURE REFERENCE. OBSERVING PRECAUTIONS LISTED IN THIS BOOKLET WILL HELP YOU GET MANY YEARS OF SERVICE AND SAFE OPERATION FROM YOUR EQUIPMENT.

CE PRODUIT A ÉTÉ CONÇU ET TESTÉ AVEC LA SÉCURITÉ DANS VOTRE ESPRIT. USAGE IMPRO-PRE PEUT ENTRAÎNER UN CHOC ÉLECTRIQUE OU D'AUTRES BLESSURES PHYSIQUES. DÉFAITE N'ONT PAS LES GARANTIES QUI ONT ÉTÉ CONÇUS DANS CE PRODUIT. S'IL VOUS PLAÎT LIRE ET D'OBSERVER LES POINTS SUIVANTS DE SÉCURITÉ LORS DE L'INSTALLATION ET DE FONCTIONNEMENT DE CE PRODUIT, ET DE METTRE CE MANUEL ET TOUTES LES COMPLÉMENTAIRES LITTÉRATURE POUR RÉFÉRENCE FUTURE. LES MESURES DE PRÉCAUTION D'OBSERVATION DANS CETTE BROCHURE VOUS AIDERA À OBTENIR DE NOMBREUSES ANNÉES DE SERVICE ET DE SÉCURITÉ DE L'EXPLOITATION DE VOTRE ÉQUIPEMENT.

#### 1) READ INSTRUCTIONS:

ALL SAFETY AND OPERATING INSTRUCTIONS SHOULD BE READ BEFORE THIS PRODUCT IS OPERATED.

LIRE LES INSTRUCTIONS:

TOUTES LES MESURES DE SÉCURITÉ ET INSTRUCTIONS DE FONCTIONNEMENT DOIVENT ÊTRE LUES AVANT DE CE PRODUIT EST EXPLOITÉ.

#### 2) FOLLOW INSTRUCTIONS:

ALL USE AND OPERATING INSTRUCTIONS SHOULD BE FOLLOWED.

SUIVEZ LES INSTRUCTIONS:

ET UTILISER TOUTES LES INSTRUCTIONS DE FONCTIONNEMENT DOIVENT ÊTRE SUIVIES.

#### 3) OWNER'S MANUAL:

RETAIN SAFETY AND OPERATING INSTRUCTIONS FOR FUTURE REFERENCE.

OWNERS MANUAL:

MAINTENIR LA SÉCURITÉ ET INSTRUCTIONS DE FONCTIONNEMENT POUR L'AVE NIR REFERENCE.

#### 4) HEED WARNINGS:

ADHERE TO ALL WARNINGS ON EQUIPMENT AND IN OWNER'S MANUAL.

OBSERVER AVERTISSEMENTS:

ADHÉRER À TOUS LES AVERTISSEMENTS SUR L'ÉQUIPEMENT ET DU PROPRIÉTAIRE EN MANUEL.

#### 5) ACCESSORIES:

DO NOT USE ANY ACCESSORIES NOT RECOMMENDED BY THE MANUFACTURER AS THEY MIGHT CAUSE HAZARDS.

ACCESSOIRES:

NE PAS UTILISER D'ACCESSOIRES NON RECOMMANDÉS PAR LA FABRICANT CAR ELLES POURRAIENT PROVOOUER DES RISQUES.

#### 6) CLEANING:

USE MILD DETERGENT IN WATER ON ALL PAINTED SURFACES AND PLASTIC PARTS. USE ONLY CLEANERS SPECIFICALLY DESIGNED FOR CLEANING / DISINFECTING VINYL UPHOLSTERY. REFER TO VINYL MANUFACTURER'S DOCUMENTATION FOR SPECIFIC CLEANING INFORMATION.



## SAFETY PRECAUTIONS (CONTINUED) SÉCURITÉ (SUITE)



#### **NETTOYAGE:**

UTILISER UN DÉTERGENT DOUX DANS DE L'EAU SUR TOUTES LES SURFACES PEINTES ET DES PIÈCES EN PLASTIQUE.UTILISER SEULEMENT DES NETTOYANTS SPÉCIA LEMENT CONÇU POUR LE NETOYA GE / LA DÉSINFECTION DE VINYLE REMBOURRAGE. VINY LE RÉFÉRER À LA DO CUMENTATION DU FABRICANT POUR LE NETTOYAGE DES INFORMA TIONS SPÉCIFIQUES.

#### 7) LINE CORD:

THIS PRODUCT IS EQUIPPED WITH A POLARIZED, GROUNDED,

ALTERNATING CURRENT LINE PLUG. THIS PLUG WILL FIT INTO THE POWER OUTLET ONLY ONE WAY. THIS IS A SAFETY FEATURE. IF YOU

ARE UNABLE TO INSERT THE PLUG INTO YOUR OUTLET, CONTACT A LOCAL ELECTRICIAN TO REPLACE YOUR OBSOLETE A/C OUTLET.

#### CORDON:

CE PRODUIT EST ÉQUIPÉ D'UN POLARISÉE, LA TERRE, COURANT ALTERNATIF PLUG LIGNE. CE PLUG VA S'INSCRIRE DANS LA PUIS SANCE DE SORTIE QUE D'UN SEUL CÔTÉ. C'EST UNE MESURE DE SÉCURITÉ. SI VOUS SONT PAS EN MESURE D'INSÉRER LA FICHE DANS VOTRE POINT DE VENTE, COMMUNIQUEZ AVEC UN ÉLECTRICIEN LOCAL POUR REMPLACER VOTRE OBSOLÈTES A/C DE SORTIE.

#### 8) OPERATING ENVIRONMENT:

THIS EQUIPMENT IS NOT SUITABLE FOR USE IN THE PRESENCE OF FLAMMABLE ANESTHETICS.

#### ENVIRONNEMENT D'EXPLOITATION:

CE MATÉRIEL N'EST PAS ADAPTÉ POUR ÊTRE UTILISÉ DANS LA PRÉSENCE DE INFLAMMABLE ANESTHÉSIQUES.

#### 9) POWER CORD PROTECTION:

POWER SUPPLY CORDS SHOULD BE ROUTED SO THAT THEY ARE NOT WALKED ON OR DAMAGED BY ANY OTHER EQUIPMENT PLACED UPON OR AGAINST THEM. PAY CLOSE ATTENTION TO CORDS AT PLUGS, CONVENIENCE RECEPTACLES, AND WHERE THEY EXIT THE EOUIPMENT.

#### CORDON D'ALIMENTATION DE PROTECTION:

POWER SUPPLY CORDONS DOIVENT ÊTRE ACHEMINÉS AFIN QU'ILS NE SONT PAS PIÉTINÉ OU ENDOMMAGÉS PAR TOUT AUTRE MATÉRIEL PLACÉ SUR OU CONTRE EUX. ACCORDER UNE ATTENTION PARTICULIÈRE AUX CORDONS À FICHES, ET OÙ ILS SORTENT DE L'ÉQUIPEMENT.

#### 10) LIQUID AND OBJECT ENTRY:

NEVER INTENTIONALLY SPILL OR POUR LIQUIDS OF ANY KIND ON THIS EQUIPMENT.
NEVER PUSH OBJECTS OF ANY TYPE INTO OPENINGS AS THEY COULD TOUCH MOVING PARTS OR
DANGEROUS VOLTAGE POINTS INSIDE EQUIPMENT WHICH COULD CAUSE
FIRE HAZARD, ELECTRIC SHOCK, AND / OR BODILY INJURY.

#### LIQUIDE D'ENTRÉE ET DE L'OBJET:

JAMAIS INTENTIONNELLEMENT OU POUR DES DÉVERSEMENTS DE LIQUIDES DE TOUTE NATURE SUR CE MATÉRIEL. JAMAIS POUSSER DES OBJETS DE TOUT TYPE EN OUVERTURES CAR ILS POURRAIENT TOUCHER LES PIÈCES MO BILES OU DES POINTS DE TENSION DANGEREUX INTÉRIEUR DE L'ÉQUIPE MENT QUI POURRAIT CAUSER DES RISQUES D'INCENDIE, D'ÉLECTROCU TION, ET / OU DE PRÉJUDICE CORPOREL.

#### 11) SERVICING:

DO NOT ATTEMPT TO SERVICE THIS PRODUCT YOURSELF. THIS ACTION WILL VOID ANY WARRANTIES. OPENING COVERS COULD EXPOSE YOU TO DANGEROUS CURRENT AND MECHANICAL PINCH POINTS. SERVICE SHOULD ONLY BE PERFORMED BY QUALIFIED SERVICE PERSONNEL. CONTACT THE FACTORY FOR AUTHORIZED SERVICE FACILITIES IN YOUR AREA.

#### ENTRETIEN:

NE TENTEZ PAS DE RÉPARER LE PRODUIT VOUS-MÊME. CE



## SAFETY PRECAUTIONS (CONTINUED) SÉCURITÉ (SUITE)



ACTION ANNULERA TOUTE GARANTIE. OUVERTURE COUVRE POURRAIT VOUS EXPOSER À UN DANGER ACTUEL ET MÉCANIQUES DE PINCEMENT POINTS. SERVICE NE DOIT ÊTRE EFFECTUÉE PAR DES SERVICE PERSONNEL. CONTACTER L'USINE POUR AUTORISÉ INSTALLATIONS DE SERVICE DANS VOTRE RÉGION.

#### 12) DAMAGE OR FAILURES REQUIRING SERVICE:

UNPLUG EQUIPMENT FROM POWER SOURCE AND CONTACT QUALIFIED SERVICE PERSONNEL IF ANY OF THE FOLLOWING OCCUR.

- \* POWER SUPPLY CORD IS DAMAGED.
- \* LIQUID HAS BEEN SPILLED INTO EQUIPMENT.
- \* OBJECTS HAVE FALLEN INTO EQUIPMENT.
- \* EQUIPMENT HAS BEEN EXPOSED TO RAIN OR WATER.
- \* EQUIPMENT HAS BEEN DROPPED OR DAMAGED.
- \* EQUIPMENT SHOWS SIGNIFICANT CHANGE IN OPERATION.
- \* EQUIPMENT DOES NOT OPERATE NORMALLY.

#### LES DOMMAGES OU LES ÉCHECS DE SERVICE EXIGEANT:

DÉBRANCHER L'ÉQUIPEMENT DE SOURCE D'ALIMENTATION ET EN CONTACT AVEC DES FOURNISSEURS DE SERVICES PERSONNEL SI L'UN DES ÉVÉNEMENTS SUIVANTS SURVIENT.

- \* CORDON D'ALIMENTATION EST ENDOMMAGÉ.
- \* LIQUIDE A ÉTÉ RENVERSÉ EN MATÉRIEL.
- \* DES OBJETS SONT TOMBÉS DANS L'ÉQUIPEMENT.
- \* ÉQUIPEMENT A ÉTÉ EXPOSÉ À LA PLUIE OU L'EAU.
- \* ÉQUIPEMENT A ÉTÉ ÉCHAPPÉ OU ENDOMMAGÉ.
- \* ÉQUIPEMENT MONTRE DES CHANGEMENTS IMPORTANTS DANS LE FONCTIONNEMENT.
- \* L'ÉQUIPEMENT NE FONCTIONNE PAS NORMALEMENT.

#### 13) REPLACEMENT PARTS:

IF REPLACEMENT PARTS ARE REQUIRED, PARTS SHOULD BE SUPPLIED OR APPROVED BY THE MANUFACTURER. UNAUTHORIZED SUBSTITUTIONS COULD RESULT IN ELECTRICAL SHOCK, FIRE HAZARD, AND / OR BODILY INJURY.

#### PIÈCES:

SI LE REMPLACEMENT DES PIÈCES SONT NÉCESSAIRES, LES PIÈCES DOIVENT ÊTRE FOURNI OU AGRÉÉ PAR LE FABRICANT. NON AUTORISÉ SUBSTITUTIONS POURRAIT ENTRAÎNER UN CHOC ÉLECTRIQUE, INCENDIE RISQUE, ET / OU DE PRÉJUDICE CORPOREL.

#### 14) SAFETY CHECKS:

UPON THE COMPLETION OF ANY SERVICE TO EQUIPMENT, SERVICE PERSONNEL MUST PERFORM SAFETY CHECKS TO INSURE THAT ALL EQUIPMENT IS FUNCTIONING PROPERLY AND SAFELY.

DES CONTRÔLES DE SÉCURITÉ:

À L'ACCOMPLISSEMENT D'UN SERVICE DE L'ÉQUIPEMENT, LE PERSONNEL DE SERVICE DOIT EFFECTUER DES CONTRÔLES DE SÉCURITÉ AFIN D'ASSURER QUE TOUS LES L'ÉQUIPEMENT FONCTIONNE CORRECTEMENT ET SANS DANGER.

#### 15) HEAT / OPEN FLAME:

EQUIPMENT SHOULD BE INSTALLED AWAY FROM HEAT SOURCES SUCH AS RADIATORS, HEAT REGISTERS, STOVES, OR OTHER PRODUCTS THAT PRODUCE HEAT OR OPEN FLAMES. THERE SHOULD BE NO SMOKING IN A ROOM WHERE THIS EQUIPMENT WILL BE OPERATED OR STORED.

#### CHALEUR / FLAMME NUE:

MATÉRIEL DOIT ÊTRE INSTALLÉ LOIN DES SOURCES DE CHALEUR COMME DES RADIATEURS, DES REGISTRES DE CHALEUR, DES POÊLES OU D'AUTRES PRODUITS QUI PRODUISENT DE LA CHALEUR OU DE FLAMMES NUES. IL NE DEVRAIT PAS ÊTRE FUMEUR DANS UNE PIÈCE OÙ CE MATÉRIEL SERA EXPLOITÉ OU STOCKÉES.

## **DESCRIPTION OF PRODUCT LINE**

FEATURES ALL-STEEL FRAME, SWING OUT REMOVABLE ARMS, LEG

SUPPORT SECTION, ARTICULATING DEBRIS TRAY, REMOVABLE UPHOLSTERY, ACCESSORY ELECTRICAL OUTLET, CLEAR VINYL

FOOT PROTECTOR

TRI-FUNCTION FOOT CONTROL WITH THREE (3) OPERATOR DESIGNATED PROGRAMMABLE POSITIONS, AUTOMATIC

"RETURN TO HOME", CANTILEVERED ELECTRIC BASE WITH 14" STROKE, EMERGENCY POWER SHUT OFF SWITCH, ACCESSORY

ELECTRICAL OUTLET, POWER INTERRUPT SWITCH

#### STANDARD SAFETY FEATURES

POWER SUPPLY CHAIR AND A/C OUTLETS ARE CIRCUIT BREAKER PROTECTED.

POWER SUPPLY/ MOTOR CONTROL BOX TRANSFORMER SHUTS DOWN AUTOMATICALLY WHEN MOTOR(S) ARE NOT BEING

USED. EMERGENCY SHUT OFF SWITCH.

FOOT CONTROL WHEN CHAIR IS MOVING TO ANY PRESET POSITION. IT CAN

BE STOPPED IMMEDIATELY BY PRESSING ANY DIRECTIONAL CONTROL BUTTON OR POWER INTERRUPT (I.E. BASE UP, BASE

DOWN, ETC).

SAFETY SWITCH A SAFETY SWITCH HAS BEEN DESIGNED INTO THE

CANTILEVERED BASE. SHOULD AN OBJECT GET BETWEEN THE

BASE AND LIFT MECHANISM, THE CHAIR WILL AUTOMATICALLY STOP MOVING DOWNWARD.

#### DES CARACTÉRISTIQUES DE SÉCURITÉ STANDARD

POWER SUPPLY PRÉSIDENT ET A/C POINTS DE VENTE SONT PROTÉGÉES

DISJONCTEUR. ALIMENTATION/BOÎTIER DE CONTRÔLE MOTEUR TRANSFORMATEUR S'ARRÊTE AUTOMATIQUEMENT EN CAS DE MOTEUR (S) NE SONT PAS UTILISÉS. D'ARRÊT

D'URGENCE INTERRUPTEUR.

FOOT CONTROL LORS DE PRÉSIDENT EST DE PASSER À UNE POSITION DE

PRÉRÉGLAGE, IL PEUT ÊTRE ARRÊTÉE IMMÉDIATEMENT EN APPUYANT SUR N'IMPORTE QUELLE DIRECTIONNEL BOUTON DE CONTRÔLE DE PUISSANCE OU D'INTERRUPTION (IE DE

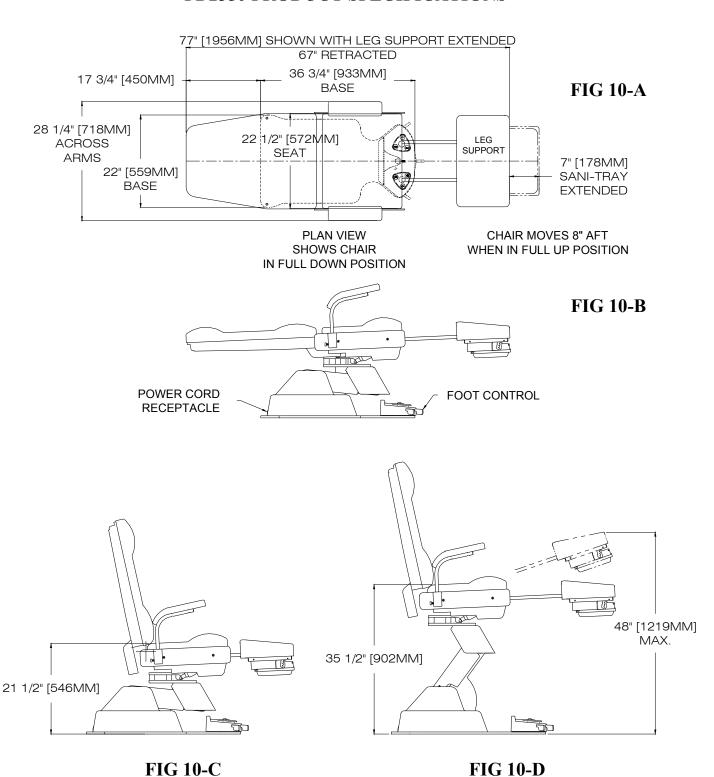
BASE, BASE, ETC).

SÉCURITÉ SWITCH UN INTERRUPTEUR DE SÉCURITÉ A ÉTÉ CONÇU DANS LA BASE DE FAUX. DEVRAIT OBTENIR UN OBJET ENTRE LA BASE ET LEVER

MÉCANISME, LE PRÉSIDENT ARRÊTE AUTOMATIQUEMENT LE

DÉPLACEMENT VERS LE BAS.

#### PD2350 PRODUCT SPECIFICATIONS



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ELECTRICAL REQUIREMENTS:

115 VAC 220 VAC 1 PHASE 1 PHASE 10 AMP 7 AMP

**®** (€

NOTE: SPECIFICATIONS SUBJECT TO CHANGE.

#### GENERAL PRODUCT INFORMATION

CHASSIS WELDED STEEL FRAMES; SEAT, BACK, AND BASE

UPHOLSTERY STANDARD UPHOLSTERY IS VINYL; UPGRADES ARE

> AVAILABLE. UPHOLSTERY IS DESIGNED FOR HUMAN CONTACT AND FORMULATED TO ACHIEVE THE HIGHEST

PERFORMANCE STANDARDS.

CANTILEVERED BASE: VERTICAL - 14" (356mm) TRAVEL MOVEMENTS

**NET WEIGHT** 291 lbs (131 kg)

ELECTRICAL 24V DC LOW VOLTAGE MOTORS

> MICROPROCESSOR CONTROLLED CHAIR OPERATES AT 24V DC

NOTE: THIS PRODUCT HAS BEEN TESTED AND FOUND TO BE

IMMUNE TO ESD, RADIATED RFI, ELECTRICAL FLASH TRANSIENTS/ BURSTS. AND ELECTRICAL SURGES IN

ACCORDANCE WITH EN60601-2: 1993

POWER SUPPLY

RATING

115VAC 60HZ 10A OR 230VAC 50HZ 7A

CHECK SERIAL TAG FOR REQUIRED VOLTAGE

PROTECTION CLASS: I ELECTRICAL SHOCK TYPE: B

LIQUID PROTECTION DRIP PROOF: IPX I

OPERATION MODE INTERMITTENT DUTY 10% (6 MIN ON / 60 MIN OFF)

WEIGHT CAPACITY 350 lbs (160 kg) NORMAL WEIGHT DISTRIBUTION WITH

PATIENT SITTING IN TABLE



NOTE: DO NOT SIT ON BACK OR LEG SUPPORT SECTION. BACK AND LEG SUPPORT SECTIONS ARE NOT DESIGNED TO SUPPORT FULL WEIGHT OF PATIENT.

REMARQUE: NE PAS S'ASSEOIR SUR LE DOS OU LA JAMBE D'APPUI SECTION. DOS ET LA JAMBE D'APPUI SECTIONS NE SONT PAS CONÇUS POUR SOUTENIR TOUT LE POIDS DU PATIENT.

SEE SALES / ACCESSORY CATALOG FOR APPROVED ACCESSORIES.

NOTE: INSTALLATION OF UNAPPROVED ACCESSORIES WILL VOID WARRANTY AND MAY RENDER TABLE UNSAFE.

#### UNPACKING

PRE ASSEMBLY CHECK UNPACK SHIPPING CARTONS CAREFULLY AND CHECK TO SEE THAT ALL

PARTS ARE RECEIVED AND HAVE NOT BEEN DAMAGED DURING

SHIPPING.

CAUTION:



WHEN MANUALLY LIFTING-CHAIR SHOULD BE LIFTED FROM BELOW MAIN SEAT FRAME. AT LEAST TWO PEOPLE ARE NEEDED. DO NOT AT ANY TIME MOVE OR LIFT CHAIR BY LIFTING ON BACK, LEG SUPPORT SECTION, OR ARMS.

MANUELLEMENT LORS DE LA LEVÉE-PRÉSIDENT DEVRAIENT ÊTRE LEVÉES AU-DESSOUS DU SIÈGE PRINCIPAL CADRE. AU MOINS DEUX PERSONNES SONT NÉCESSAIRES. NE SONT PAS À N'IMPORTE QUEL MOMENT, OU PAR ASCENSEUR CHAISE DE LEVAGE SUR LE DOS, LA JAMBE D'APPUI SECTION, OU LES ARMES.

FOR FORKLIFT LIFTING-CHAIR SHOULD BE LIFTED WITH FORKS UNDER THE BASE. DO NOT INSERT FORKS BELOW

SEAT, THIS WILL DAMAGE THE CHAIR.

**CONTENTS** 

COMPLETE CHAIR: CHAIR AND BASE ASSEMBLED, WITH UPHOLSTERY

FOUR FLOOR ANCHORS

ACCESSORIES (I.E. LIGHTPOST, ETC...) OWNER'S / OPERATOR'S MANUAL

BASE ONLY: BASE WITH PD-2350 ADAPTER PLATE

FOUR FLOOR ANCHORS A/C POWER CABLE

CHAIR TOP: CHAIR TOP

A/C POWER CABLE

HARDWARE FOR ATTACHING TABLE TOP TO BASE.

OWNER'S / OPERATOR'S MANUAL ACCESSORIES (I.E. LIGHTPOST, ETC...)

UPHOLSTERY: BACK, SEAT, LEG SUPPORT UPHOLSTERY

AND ARMS (ARMS ARE COMPLETE WITH SUPPORT

ROD & PLASTIC COVER)

(NOTE: ACCESSORIES MAY BE PACKAGED SEPARATELY)



# **POWER REQUIREMENTS**

#### MISE EN SERVICE

CHECK CHAIR SERIAL TAG FOR REQUIRED VOLTAGE SPECIFICATIONS.

(REMOVE SEAT CUSHION TO SEE SERIAL NUMBER LABEL)

VÉRIFIER PRÉSIDENT DE SÉRIE TAG TENSION REQUISE POUR CAHIER DES CHARGES.
(SUPPRIMER COUSSIN POUR VOIR ÉTIQUETTE DU NUMÉRO DE SÉRIE)

 $\begin{array}{c} 115 \text{ VOLT MODEL} \\ 115\text{-}120 \text{ VAC} \sim 60 \text{ Hz} \\ 10 \text{ AMP} \\ \text{(STANDARD U.S.)} \end{array}$ 

230 VOLT MODELS 230-240 VAC  $\sim$  50 Hz 7 AMP (INTERNATIONAL)

MODÈLE 115 VOLT 115-120 VAC 60 HZ ~ 10 AMP (STANDARD US) MODÈLES 230 VOLTS 230-240 VAC 50 HZ ~ 7 AMP (INTERNATIONAL)

#### CHAIR INSTALLATION INSTRUCTIONS

LOCATION: FULL SIZE TEMPLATES ARE AVAILABLE UPON REQUEST, FOR LAYING OUT LOCATION OF CHAIRS PRIOR TO ACTUAL INSTALLATION.



NOTE: CHAIR MUST BE ANCHORED TO FLOOR.
FAILURE TO DO SO MAY RESULT IN SERIOUS BODILY INJURY TO OPERATOR
AND/OR PATIENT AND COULD CAUSE UNWARRANTED PRODUCT DAMAGE.
CHAIRS NOT PROPERLY ANCHORED DO NOT MEET WARRANTY REQUIREMENTS.

REMARQUE: CHAISE DOIT ÊTRE ANCRÉE AU SOL.

NE PAS LE FAIRE MAI ENTRAÎNER DE GRAVES BLESSURES CORPORELLES À L'OPÉRATEUR ET / OU DU PATIENT ET POURRAIT CAUSER DES DOMMAGES INJUSTIFIÉS PRODUIT.

CHAISES PAS CORRECTEMENT ANCRÉES NE RÉPONDENT PAS AUX EXI-GENCES DE GARANTIE.

- 1) POSITION CHAIR AS DESIRED. DRILL HOLES IN FLOOR THROUGH MOUNTING HOLES. ANCHOR BASE TO FLOOR WITH FOUR ANCHORS PROVIDED.
- 2) MAKE UTILITY CONNECTIONS IN FLOOR IN FRONT OF BASE (IF REQUIRED).



4) PLUG POWER CORD INTO REQUIRED VOLTAGE OUTLET. (SEE SERIAL TAG FOR VOLTAGE REQUIREMENT.)

NOTE: CHAIR SHOULD BE PLUGGED INTO HOSPITAL GRADE GROUNDED RECEPTACLE ONLY.

BRANCHER LE CORDON D'ALIMENTATION EN TENSION DE SORTIE REQUISE. (VOIR SERIAL TAG EXIGENCE DE TENSION.)
REMARQUE: CHAISE DOIT ÊTRE BRANCHÉ À L'HÔPITAL GRADE TERRE RECEPTACLE SEULEMENT.

- 5) TURN MAIN POWER SWITCH (C1) ON. (LOCATED ON THE BASE CONTROL PANEL)
- 6) PERFORM SAFETY AND OPERATIONAL CHECK.
- 7) IF CHAIR DOES NOT OPERATE CORRECTLY, SEE THE "TROUBLE SHOOTING" SECTION OF THIS MANUAL.
- 8) WHEN CHAIR IS OPERATING CORRECTLY, TURN POWER OFF ( C1 ) UNTIL THE CHAIR IS TO BE USED.

#### PD2350 UPHOLSTERY INSTALLATION

#### INSTRUCTIONS:

- 1. RUN BACK SECTION TO FULL DOWN POSITION.
- 2. ATTACH THE BACK UPHOLSTERY FIRST:

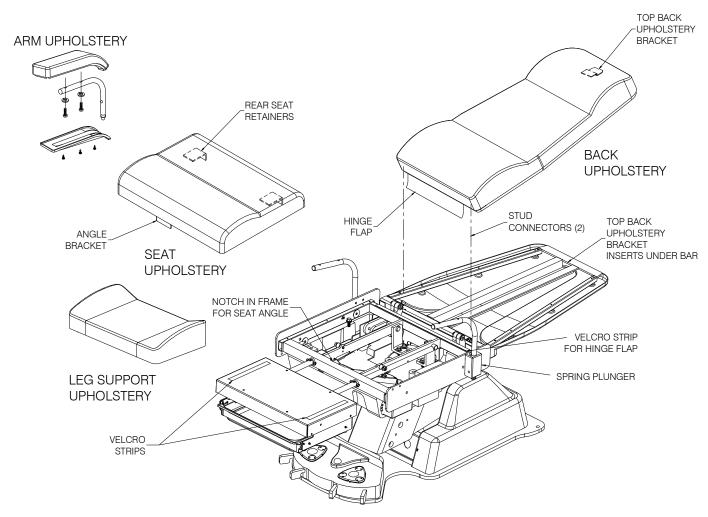
INSERT THE TOP BRACKET BELOW THE TOP BAR OF THE BACK FRAME.

PUSH THE TWO STUD CONNECTORS INTO THE RECEPTACLES.

SECURE THE HINGE FLAP TO THE VELCRO STRIP ON THE SEAT FRAME.

PULL UP ON THE TOP OF THE BACK UPHOLSTERY TO INSURE THAT THE TOP RETAINING BRACKET IS ENGAGED BELOW THE TOP BAR.

- 3. ATTACH THE SEAT UPHOLSTERY:
  - PLACE SEAT UPHOLSTERY ON SEAT FRAME SO THAT THE TWO REAR RETAINING BRACKETS GO AGAINST THE BACK OF THE SEAT FRAME.
  - PUSH DOWN ON THE FRONT OF THE UPHOLSTERY SO THAT THE ANGLE BRACKET GOES INTO THE NOTCH IN THE FRONT OF THE SEAT FRAME. IT WILL BE NECESSARY TO PUSH THE CUSHION TOWARD THE BACK TO GET THE FRONT ANGLE BRACKET TO ENGAGE.
  - IF THE CLIP WILL NOT GO INTO THE SLOT, REMOVE THE SEAT CUSHION AND ADJUST THE REAR RETAINING BRACKETS AS REQUIRED.
- 4. ATTACH THE LEG SUPPORT UPHOLSTERY:
  - PLACE OVER THE METAL SUPPORT PAN AND PUSH DOWN TO ENGAGE MATING VELCRO STRIPS.
- 5. ATTACH THE ARMS:
  - PULL THE SPRING PLUNGER ON THE BACK OF THE ARM BLOCK WHILE INSERTING ARM ROD. ATTACH THE ARM UPHOLSTERY TO ARM ROD WITH HARDWARE SUPPLIED.



#### **OPERATING YOUR PODIATRY CHAIR**

#### **INITIALIZING MOTORS:**

IT IS IMPORTANT TO INITIALIZE MOTORS AFTER INSTALLATION TO ENSURE PROPER OPERATION OF THE CHAIR AND TO ENSURE ACCURATE PROGRAMMING.

AFTER INSTALLATION, RUN BACK DOWN COMPLETELY, TILT SEAT UP COMPLETELY, AND BASE UP COMPLETELY, PRESS THE 'HOME' BUTTON. WHEN TABLE STOPS MOVING, INITIALIZATION IS COMPLETE.

#### **PROGRAMMING INSTRUCTIONS:**

- 1) READ THESE INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN PROGRAMMING.
- 2) INITIALIZE MOTORS (SEE ABOVE).
- 3) POSITION THE BASE, SEAT, AND/OR BACK AS DESIRED.
- WAIT AT LEAST THREE (3) SECONDS THEN:
  a) PUSH AND HOLD THE SAVE BUTTON FOR 5-10 SECONDS UNTIL A BEEP IS HEARD.
  b) WITHIN 2 ADDITIONAL SECONDS, DEPRESS AND HOLD THE BUTTON OF THE DESIRED MEMORY POSITION (I.E. "1","2","3"). A BEEP WILL BE HEARD. THE BEEP INDICATES THAT THE DESIRED POSITION HAS BEEN SAVED TO THE SELECTED MEMORY POSITION. THIS ACTION ERASES ANY PREVIOUSLY PROGRAMMED POSITION ASSIGNED TO THE SELECTED MEMORY POSITION SWITCH.
  NOTE: A MEMORY POSITION CANNOT BE DELETED, ONLY OVERWRITTEN WITH A NEW POSITION.
- 5) REPOSITION CHAIR AND RECALL THAT POSITION TO ENSURE THAT IT HAS BEEN PROGRAMMED CORRECTLY.
- 6) REPEAT STEPS 2,3,4, AND 5 UNTIL ALL DESIRED POSITIONS ARE PROGRAMMED. YOU CAN SAVE UP TO 3 POSITIONS.
- 7) HOME IS A PRESET POSITION AND CANNOT BE CHANGED.

PROGRAMMED AND HOME POSITIONS CAN BE ATTAINED AT ANYTIME WITH CHAIR IN ANY POSITION.

NOTE: TO ENSURE ACCURATE POSITION REPEATABILITY, THE HOME FUNCTION SHOULD BE USED REGULARLY. IF DEVIATION FROM SET PROGRAMMED POSITION OCCURS, REPEAT INITIALIZATION.

#### **GENERAL OPERATING INSTRUCTIONS:**

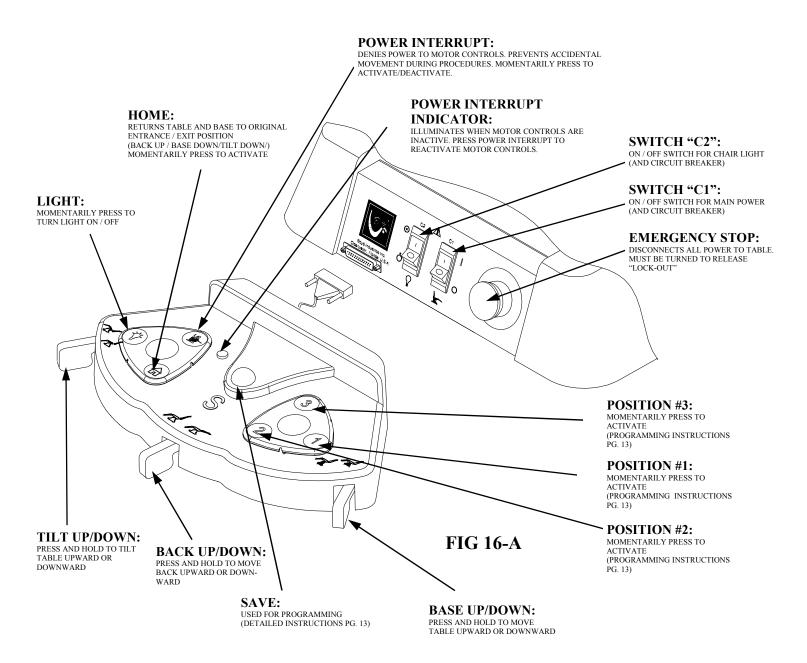
- 1) SEE FOLLOWING PAGES OF THIS SECTION FOR SYMBOLS AND THEIR DEFINITIONS.
- 2) WHILE SAFETY FEATURES (PREVIOUSLY COVERED) HAVE BEEN DESIGNED, IT IS STILL GOOD PRACTICE TO BE AWARE AND WATCH FOR OBSTRUCTIONS WHILE OPERATING CHAIR. NEVER AT ANY TIME ALLOW SMALL CHILDREN OR ANIMALS TO PLAY ON, AROUND, OR UNDERNEATH TABLE OR BASE WHETHER DURING OPERATION OR WHILE CHAIR IS IDLE.
- 3) CHAIR SHOULD BE TURNED OFF ANY TIME IT IS NOT BEING USED. THERE IS ALSO A POWER INTERRUPT FEATURE THAT ALLOWS YOU TO PUT THE MOTORS IN AN OFF POSITION WHILE LIGHT WILL STILL BE ON. THIS IS TO PREVENT ACCIDENTAL OPERATION OF CHAIR DURING PROCEDURES OR EXAMS. TO USE THE INTERRUPT FEATURE SIMPLY POSITION CHAIR AS DESIRED, THEN DEPRESS THE POWER INTERRUPT SWITCH. WHEN READY TO USE CHAIR AGAIN, DEPRESS POWER INTERRUPT SWITCH AGAIN. THIS WILL ALLOW YOU TO OPERATE THE MOTORS WITH THE FOOT SWITCHES AGAIN.
- 4) ANY TIME THERE IS AN OBVIOUS OBSTRUCTION THAT MAY HINDER NORMAL MOVEMENT OF CHAIR OR PARTS OF THE CHAIR, THE EMERGENCY STOP SWITCH SHOULD BE DEPRESSED IMMEDIATELY.

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# OPERATING YOUR PODIATRY CHAIR (CONTINUED)

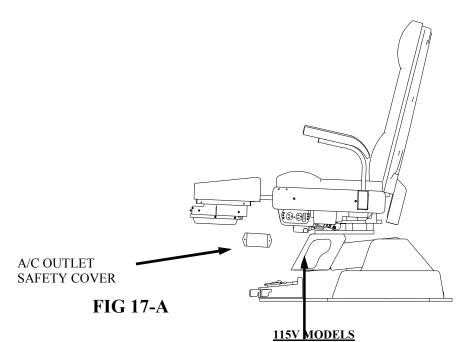
### PD2350 FOOT CONTROL

NOTE: CHAIR MOVEMENT CAN BE STOPPED BY MOMENTARILY DEPRESSING ANY DIRECTIONAL CONTROL (I.E. BACK UP / BACK DOWN, BASE UP / BASE DOWN, TILT UP / TILT DOWN, ANY PROGRAMMED POSITION, HOME, OR POWER INTERRUPT).



## **OPERATING YOUR PODIATRY CHAIR** (CONTINUED)

#### LIGHT OUTLET

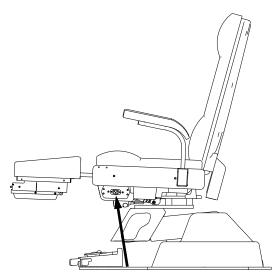




A/C OUTLET SAFETY COVER MUST BE REMOVED TO ACCESS A/C OUTLET. FOR SAFETY, COVER MUST BE REATTACHED AFTER PLUGGING IN LIGHT.

#### 115V MODÈLES

A / C SORTIE COUVERTURE DE SÉCURITÉ DOIVENT ÊTRE ENLEVÉS POUR ACCÉDER À A / C DE SORTIE. POUR DES RAISONS DE SÉCURITÉ, LA COUVERTURE DOIT ÊTRE REMIS EN PLACE APRÈS LE BOUCHAGE À LA LUMIÈRE.



### **FIG 17-B**

 $\underline{\textbf{230V MODELS}}$  A SPECIALTY A/C OUTLET IS PROVIDED ON THE TABLE. A MATING PLUG IS SUPPLIED, A QUALIFIED ELECTRICIAN MUST INSTALL THE SUPPLIED PLUG ONTO THE END OF THE LIGHT CORD (IF A LIGHT IS TO BE USED). THE SAFETY COVER IS NOT REQUIRED ON 230 VOLT MODELS.



230 MODÈLES UNE SPÉCIALITÉ A / C DE SORTIE EST FOURNI SUR LA TABLE. UN PLUG ACCOUPLEMENT EST FOURNI. UN ÉLECTRICIEN QUALIFIÉ DOIT INSTALLER LE PLUG SUR LA FIN DE LA LUMIÈRE DU CORDON (SÍ A LA LUMIÈRE DOIT ÊTRE UTILISÉ).

LA COUVERTURE DE SÉCURITÉ N'EST PAS REQUISE SUR LES MODÈLES DE 230 VOLTS.

# OPERATING YOUR PODIATRY CHAIR (CONTINUED)

## **ARM OPERATION**



TO SWING THE ARM OUT, PULL UP ON THE ARM AND ROTATE.
TO REMOVE THE ARM, PULL ON THE KNOB AND LIFT THE ARM OUT.

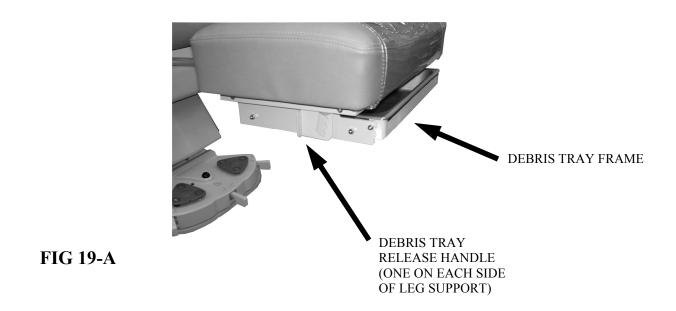
**KNOB** 

**FIG 18** 

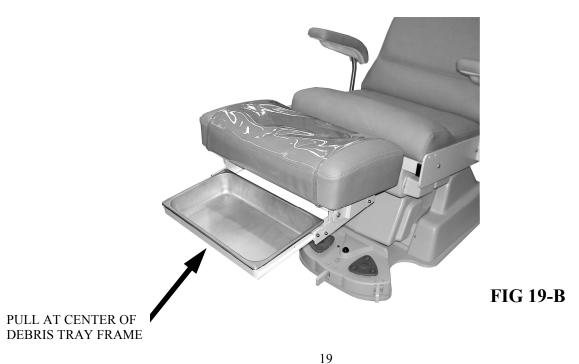
# **OPERATING YOUR PODIATRY CHAIR** (CONTINUED)

#### ARTICULATING DEBRIS TRAY OPERATION

TO ARTICULATE THE DEBRIS TRAY-SUPPORT THE DEBRIS TRAY FRAME WITH ONE HAND AND PULL THE DEBRIS TRAY RELEASE HANDLE FORWARD WITH THE OTHER HAND. POSITION THE TRAY AS DESIRED AND RELEASE THE HANDLE. TO RAISE THE DEBRIS TRAY, LIFT UP ON THE DEBRIS TRAY FRAME.

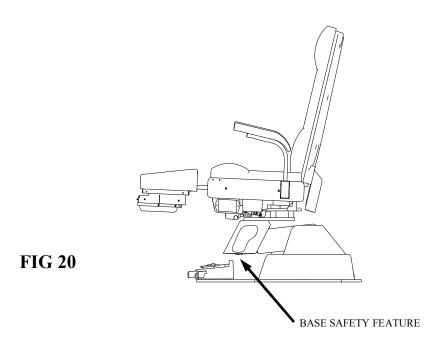


TO EXTEND THE DEBRIS TRAY, PULL OUT ON THE TRAY FRAME AS SHOWN.



# OPERATING YOUR PODIATRY CHAIR (CONTINUED)

#### **CANTILEVER BASE SAFETY FEATURES**



#### BASE SAFETY FEATURE:

THE LOWER COVER OF THE CANTILEVERED LIFT BASE WILL SHIFT AND ACTIVATE A SAFETY STOP SWITCH IF AN OBSTACLE IS POSITIONED BETWEEN THE BASE AND THE LIFTING MECHANISM. THIS WILL STOP DOWNWARD MOVEMENT. TO REACTIVATE THE BASE, REMOVE THE ITEM THAT ACTIVATED THIS SAFETY FEATURE. OPERATE THE CHAIR AS USUAL.

#### DISPOSITIF DE SÉCURITÉ DE BASE:

COUVRIR LA PARTIE INFÉRIEURE DE L'ASCENSEUR FAUX BASE DE CHANGEMENT ET D'ACTIVER UN ARRÊT DE SÉCURITÉ SI UN OBSTACLE EST PLACÉ ENTRE LA BASE ET LE MÉCANISME DE LEVAGE. S'ARRÊTERA CE MOUVEMENT VERS LE BAS. POUR RÉACTIVER LA BASE, SUPPRIMER L'ÉLÉMENT ACTIVÉ QUE CETTE MESURE DE SÉCURITÉ. EXPLOITER LE PRÉSIDENT COMME D'HABITUDE.



# CAUTION: ATTENTION:

NEVER, AT ANYTIME SHOULD YOU TAMPER WITH THE SAFETY FEATURE(S) ON THIS OR ANY PRODUCT. THEY HAVE BEEN PUT IN THE DESIGN OF THE PRODUCT TO PROTECT YOU AND YOUR PATIENTS.

JAMAIS, À N'IMPORTE QUEL MOMENT DEVRIEZ-VOUS MODIFIER LE DISPOSITIF DE SÉCURITÉ (S) SUR CE OU TOUT AUTRE PRODUIT. ILS ONT ÉTÉ MIS DANS LA CONCEPTION DE LA PRODUIT POUR VOUS PROTÉGER, VOUS ET VOS PATIENTS.

#### CLEANING/CONDITIONING

IT IS RECOMMENDED THAT THE CHAIR AND EQUIPMENT BE THOROUGHLY CLEANED AND DISINFECTED AFTER EACH USE. USE ONLY CLEANERS AND DISINFECTANTS APPROVED FOR CLEANING VINYL. DO NOT USE STRONG OR HARSH CLEANERS SUCH AS: '409', OR 'MR. CLEAN'. THEY WILL CAUSE THE VINYL COLOR TO FADE. APPLY THE CLEANER TO A TOWEL, NOT DIRECTLY TO THE VINYL. A SPECIALLY FORMULATED VINYL CONDITIONER IS AVAILABLE FROM BOYD INDUSTRIES INCORPORATED. REFER TO VINYL MANUFACTURER'S DATA FOR SPECIFIC CLEANING INSTRUCTIONS.

#### INFECTION CONTROL

ALL ESTABLISHED INFECTION CONTROL POLICIES SHOULD BE FOLLOWED. ALL WORK SURFACES AND PATIENT CONTACT SURFACES SHOULD BE DISINFECTED BETWEEN PATIENTS AND AT THE END OF THE DAY USING A PRODUCT THAT IS EPA REGISTERED AS 'HOSPITAL DISINFECTANT' AND LABELED FOR TUBERCULOCIDAL ACTIVITY. TWO SUCH PRODUCTS ARE:

TRI-CIDE (800) 342-3096

MEDOCADCIO (800) 777-7072

TOUS ÉTABLI DES POLITIQUES DE LUTTE CONTRE L'INFECTION DOIVENT ÊTRE SUIVIES. TOUTES LES SURFACES DE TRAVAIL ET LES SURFACES EN CONTACT AVEC DES PATIENTS DOIVENT ÊTRE DÉSINFECTÉS ENTRE LES PATIENTS ET À LA FIN DE LA JOURNÉE L'AIDE D'UN PRODUIT QUE L'EPA EST ENREGISTRÉ COMME «DÉSINFECTANT HOSPITALIER» ET MARQUÉS POUR TUBERCULOCIDES ACTIVITÉ. DEUX DE CES PRODUITS SONT LES SUIVANTS:

TRI-CIDE (800) 342-3096 MEDOCADCIO (800) 777-7072

#### TECHNICAL SERVICE

FOR PARTS, SERVICE, OR TECHNICAL INFORMATION CONTACT:

USA / CANADA:

Boyd Industries Inc.

12900 44th Street North

Clearwater, Florida USA 33762

tel: 1-727-561-0517

1-888-315-2693

fax: 1-727-573-1682

EUROPE Ses DERMA

Grabador Esteve

22, bajo

46004 VALENCIA

tel: 96.352.83.23 fax: 96.351.65.42

CANADA Dentaplus Inc.

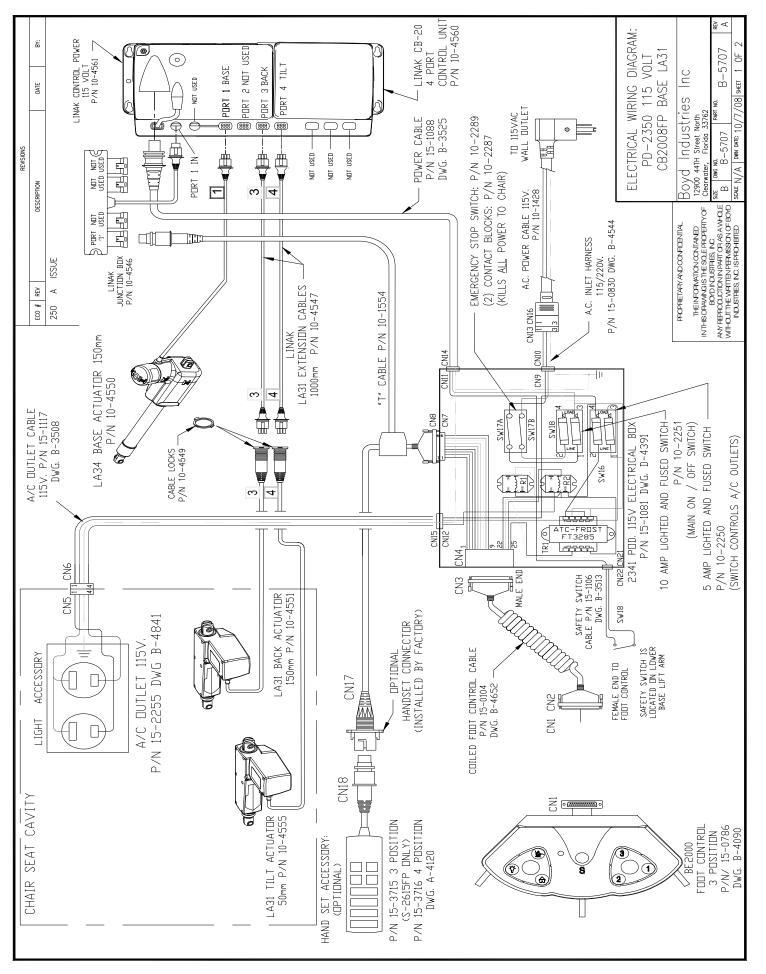
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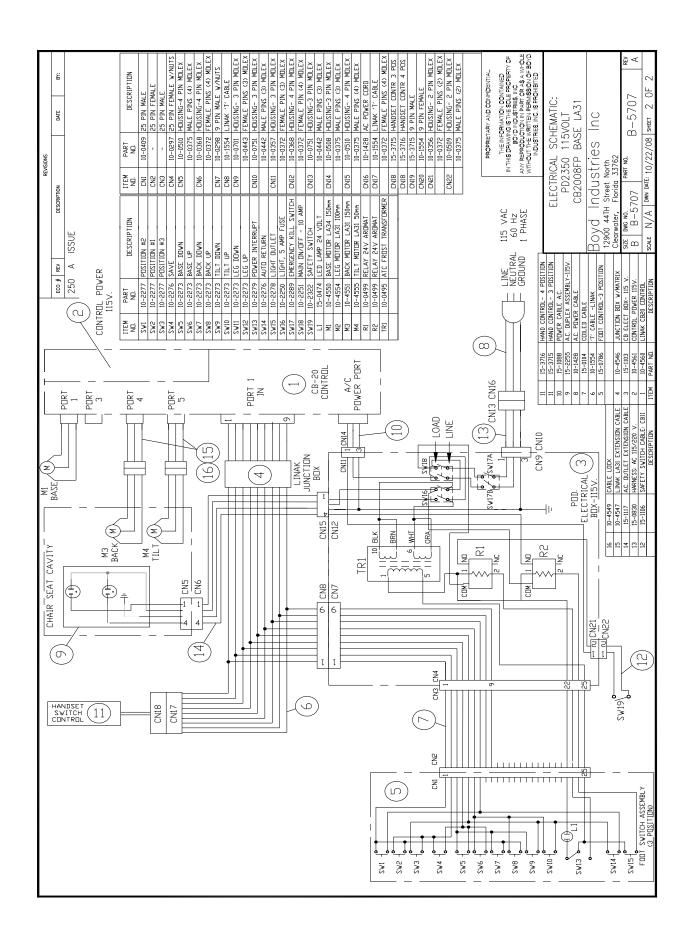
100 DE LA BARRE, #1

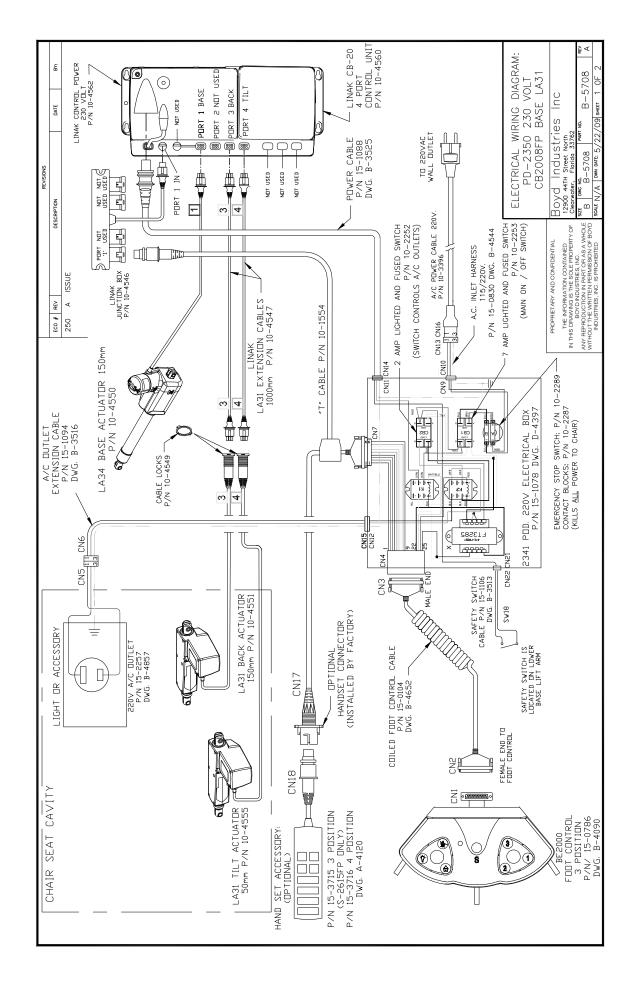
Boucherville, QC Canada J4B 2X7

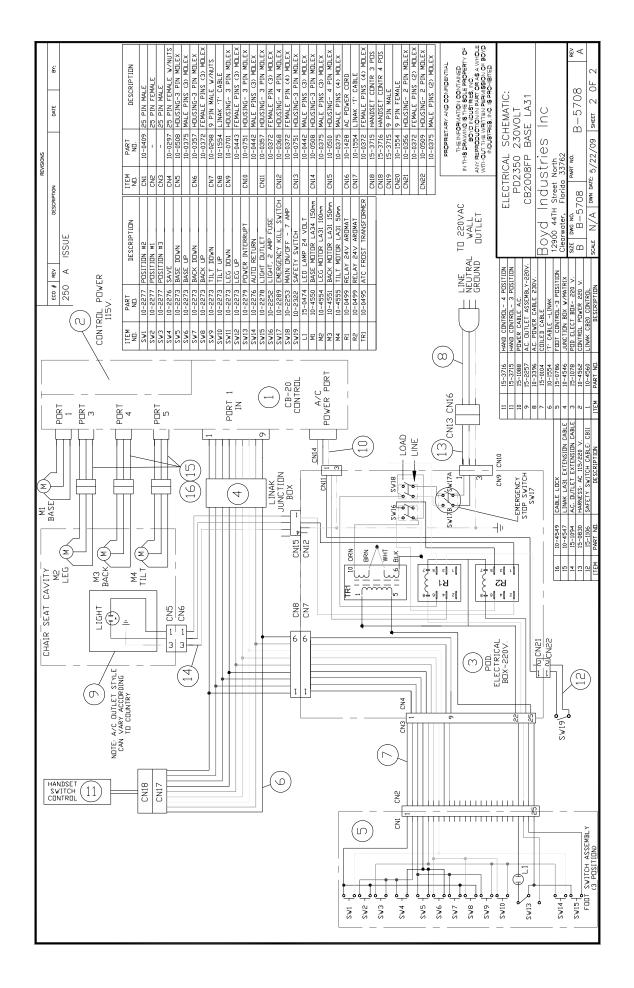
tel: 450-655-8963

fax: 450-655-0711



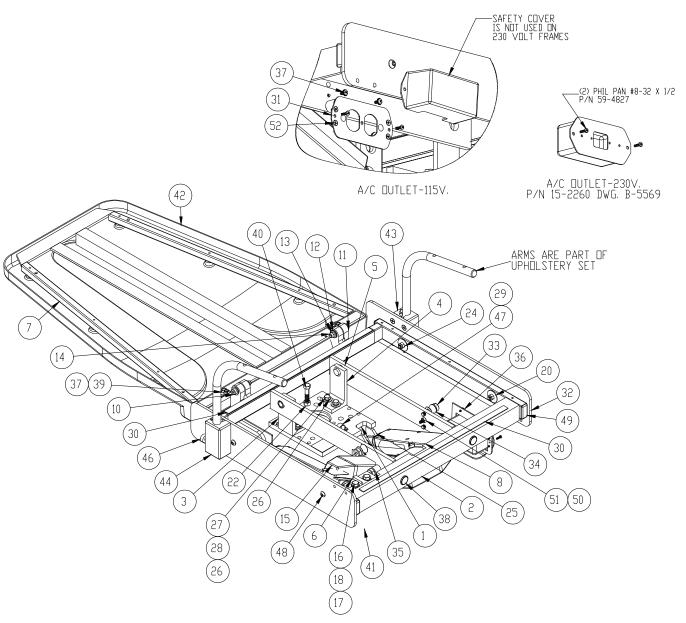






May 20, 2009

## PARTS BREAKDOWN: PD2350 CHAIR FRAME P/N 95-2350 115V. P/N 95-2352 230V. **DWG. B-5749**



#### NOTES:

- 1. ADJUST NYLON TIPPED SETSCREWS SO THAT LEG SUPPORT RODS DO NOT DRAG AGAINST SEAT FRAME BARS. LOCK SETSCREWS WITH HEX NUTS.
  2. 115 & 230 VOLT FRAMES ARE IDENTICAL EXCEPT FOR A/C OUTLETS

## **FIG 26**

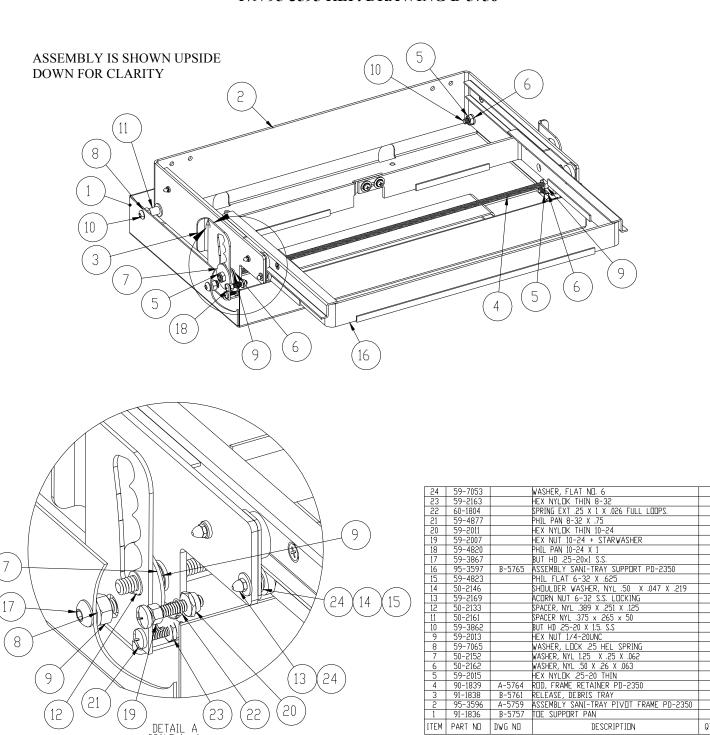
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May 20, 2009

# PARTS BREAKDOWN: PD2350 CHAIR FRAME P/N 95-2350 DWG. B-5749

59   4818		E0 1010		DUTL DAN 40 OA V EO TVDE (E)	1 -
53   59-4827   PHIL PAN 8-32 X .50   2   2   59-4841   PHIL FLAT 8-32 X .375   4   4   51   59-2013   HEX NUT I / 4-20UNC   2   6   59-2013   HEX NUT I / 4-20UNC   2   6   6   6   6   6   6   6   6   6	55	59-4818		PHIL PAN 10-24 X .50 TYPE 'F'	
52   59-4841   PHIL FLAT 8-32 X .375   4					
59-2013	53				
S9-600					4
49   50-2194					
48   59-3865   BUT HD 312-18 X 1.5 S.S.   4     47   10-3529   CABLE CLIP, SCR MOUNT .75   1     46   91-9215P   PLUNGER, RETRACTABLE PUTTY   2     45   59-4830   PHIL FLAT .25-20 X .75   4     44   91-3137   B-2187   BLDCK, SWING LDCK ARM R.H.   1     43   91-3136   B-2187   BLDCK, SWING LDCK ARM R.H.   1     44   50-0925   D-5697   CDVER, 2350 BACK FRAME   1     41   50-0924   D-5669   CDVER, PD-2350 SEAT FRAME   1     40   59-1866   HEX HD .375-16 X 2.25   1     39   60-3164   SPRING CLIP   2     38   90-1835   BUSHING, RDB SUPPORT   2     37   59-4876   PHIL PAN B-32 X .375 W-LKWASHER   6     36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1     35   50-2147   SPACER, NYLDN .75 X .510 X .70   2     34   90-1834   A-5754   RDLLER   2     33   59-1979   SHOULD SCR .5 X .875   4     32   91-3317   B-4375   SIDE PANEL 2910   2     31   15-2259   B-5489   ASSEMBLY AC DUPLET 2615 LISV. LA31   1     30   55-0311   WELCRO HODK TAPE 1 Inich   2     29   59-4839   PHIL PAN 10-24 X .50   3     28   59-7061   WASHER, FLAT .312   4     45   59-2020   HEX NUT .312-18   4     26   59-1850   SHOULD SCR .5 X .875   4     27   59-7066   LOKWASHER .312 HEL SPRING   4     26   59-1850   SHOULD SCR .10mm X .40mm   2     27   59-7069   SHOULD SCR .10mm X .40mm   2     28   59-7061   SHOULD SCR .10mm X .40mm   2     29   59-4899   SHOULD SCR .10mm X .40mm   2     20   59-7049   SHOULD SCR .10mm X .45mm   1     18   59-7067   LOKWASHER .375   2     16   59-1980   HEX NUT .375-16 X .15mm   1     18   59-7069   WASHER, FLAT .25   4     4   59-2020   HEX NUT .375-16 X .15mm   1     19   59-1962   SHOULD SCR .10mm X .45mm   1     19   59-1964   SHOULD SCR .10mm X .45mm   1     19   59-7069   WASHER, FLAT .25   2     4   59-2025   HEX NUT .375-16 X .15mm   1     59   59-7060   WASHER, FLAT .25   2     4   91-1045   B-5485   WELDMENT .11LT ANGLE LLA31   1     59   59-1040   B-5485   WELDMENT .11LT ANGLE R					
10-3529					
45   59-94830   PHIL FLAT .25-20 X .75   4   44   91-3137   B-2187   BLDCK, SWING LDCK ARM R.H.   1   1   42   50-0925   D-5697   DUVER, PD-2350 SEAT FRAME   1   1   1   1   1   1   1   1   1					
45   59-4830   PHIL FLAT 25-20 X .75   4     44   91-3137   B-2187   BLDCK, SWING LDCK ARM R.H.   1     42   50-0925   D-5697   CDVER, 2350 BACK FRAME   1     41   50-0924   D-5669   CDVER, PD-2350 SEAT FRAME   1     40   59-1866   HEX HD .375-16 X .255   1     39   60-3164   SPRING CLIP   2     38   90-1835   BUSHING, RDD SUPPDRT   2     38   90-1835   BUSHING, RDD SUPPDRT   2     39   60-3164   SPRING CLIP   2     30   37   59-4876   PHIL PAN 8-32 X .375 W-LKWASHER   6     36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1     35   50-2147   SPACER, NYLDN .75 X .510 X .70   2     34   90-1834   A-5754   RDLLER   2     33   59-1979   SHDULD SCR .5 X .875   4     32   91-3317   B-4375   SIDE PANEL 2910   2     31   15-2259   B-5489   ASSEMBLY AC DUTLET 2615 115V. LA31   1     30   55-0311   VELCRO HODK TAPE 1 inch   2     29   59-4839   PHIL PAN 10-24 X .50   3     28   59-7061   WASHER, FLAT .312   4     27   59-7066   LDCKWASHER, 312 HEL SPRING   4     26   59-1850   HEX HD .312-18 X 1   4     27   59-7066   LDCKWASHER, 312 HEL SPRING   4     28   59-2020   HEX NUT .375-16   1     29   59-7049   WASHER, FLAT .312   4     21   59-1960   SHDULD SCR 10mm X .45mm   1     20   59-7049   WASHER, FENDER .312 X 1.25   4     21   59-1960   SHDULD SCR 10mm X .45mm   1     29   59-1860   HEX NUT .375-16   1     21   59-1960   SHDULD SCR 10mm X .45mm   1     29   59-1860   HEX HD .375-16 X 1   2     21   59-1960   SHDULD SCR 10mm X .45mm   1     22   59-2025   HEX NUT .375-16   1     21   59-7067   WASHER, FLAT .375   2     25   59-208   HEX NUT .312-18 NYLDK THIN   2     26   59-1860   HEX HD .375-16 X 1   2     27   59-7062   WASHER, FLAT .375   2     28   59-7063   SHOULD SCR 10mm X .45mm   1     29   59-7069   WASHER, FLAT .375   2     30   59-7060   WASHER, FLAT .375   2     40   59-7060   WASHER, FLAT .375   2     50   60-3750   WELDMENT .58CK FRAME .250   1     50   91-1040   B-5485   WELDMENT .58CK FRAME .250   1     50   91-1040   B-5485   WELDMENT .58CK FRAME .250   1     50   91-1040   B-5481   W					
44   91-3137   B-2187   BLDCK, SWING LDCK ARM R.H.   1   43   91-3136   B-2187   BLDCK, SWING LDCK ARM L.H.   1   1   2   50-0925   D-5697   DUVER, 2350 BACK FRAME   1   1   50-0924   D-5669   DUVER, 2350 BACK FRAME   1   1   50-0924   D-5669   DUVER, 2350 BACK FRAME   1   1   30-0924   D-5669   DUVER, PD-2350 SEAT FRAME   1   1   39   60-3164   SPRING CLIP   2   2   38   90-1835   BUSHING, RDD SUPPORT   2   38   90-1835   BUSHING, RDD SUPPORT   2   37   59-4876   PHIL PAN 8-32 X .375 W-LKWASHER   6   36   93-1411   A-5568 BACKING PLATE, AC DUPLEX 2615 LA31   1   35   50-2147   SPACER, NYLDN .75 X .510 X .70   2   2   34   90-1834   A-5754   ROLLER   2   33   59-1979   SHOULD SCR .5 X .875   4   32   2   3   3   2   3   3   5   3   3   5   3   3   5   3   3					
43   91-3136   B-2187   BLDCK, SWING LDCK ARM L.H.   1   1   1   1   2   50-0925   D-5697   CDVER, 2350 BACK FRAME   1   1   1   1   1   1   1   1   1					4
42   50-0925   D-5697   COVER, 2350 BACK FRAME   1     41   50-0924   D-5669   COVER, PD-2350 SEAT FRAME   1     40   59-1866   HEX HD 375-16 X 225   1     33   60-3164   SPRING CLIP   2     38   90-1835   BUSHING, RDD SUPPDRT   2     37   59-4876   PHIL PAN 8-32 X .375 W-LKWASHER   6     36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1     35   50-2147   SPACER, NYLON .75 X .510 X .70   2     34   90-1834   A-5754   ROLLER   2     33   59-1979   SHOULD SCR 5 X .875   4     32   91-3317   B-4375   SIDE PANEL 2910   2     31   15-2259   B-5489   ASSEMBLY AC DUTLET 2615 115V. LA31   1     30   55-0311   WELCRO HOUR TAPE 1 inch   2     29   59-4839   PHIL PAN 10-24 X .50   3     28   59-7061   WASHER, FLAT .312   4     27   59-7066   LOCKWASHER .312 HEL SPRING   4     26   59-1850   HEX NUT .312-18 X 1   4     25   59-2023   HEX NYLOR - M8   4     24   59-2020   HEX NUT .312-18   4     25   59-2025   HEX NUT .312-18   4     27   59-7069   SHOULD SCR 10mm X 40mm   2     28   59-7069   SHOULD SCR 10mm X 45mm   1     20   59-1984   SHOULD SCR 10mm X 45mm   1     20   59-1984   SHOULD SCR 10mm X 45mm   1     20   59-7067   LOCKWASHER .315 X 1   4     21   59-1960   SHOULD SCR 10mm X 45mm   1     20   59-7067   LOCKWASHER .375   2     21   59-1980   HEX NUT .375-16 X 1   1     22   59-2018   HEX NUT .375-16 X 1   1     23   59-1960   SHOULD SCR 10mm X 45mm   1     24   59-2018   HEX NUT .375-16 X 1   2     25   59-2025   HEX NUT .375-16 X 1   2     26   59-1960   SHOULD SCR 10mm X 25mm   1     27   59-7062   WASHER, FLAT .375   2     28   59-7067   LOCKWASHER .335   2     39   10-4551   LA31-150mm ASSEMBLY CB BACK   1     40   59-7069   WASHER, FLAT .375 SAE   2     41   59-7069   WASHER, FLAT .375 X .625   4     42   59-1960   SHOULD SCR .375 X .500   2     43   91-10450   B-5485   WELDMENT BACK HAME 2350   1     59   10450   B-5485   WELDMENT BACK HAME 2350   1     59   10451   B-5485   WELDMENT JEAT RAME 2350   1     50   10451   B-5485   WELDMENT JEAT RAME 2050   1     50   10450   B-5481   WELDMENT			B-2187	BLOCK, SWING LOCK ARM R.H.	1
1			B-2187	BLOCK, SWING LOCK ARM L.H.	1
40   59-1866   HEX HD .375-16 X 2.25   1   39   60-3164   SPRING CLIP   2   2   38   90-1835   BUSHING, ROD SUPPORT   2   2   37   59-4876   PHIL PAN 8-32 X .375 W-LKWASHER   6   36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1   35   50-2147   SPACER, NYLON .75 X .510 X .70   2   2   34   90-1834   A-5754   ROLLER   2   2   33   59-1979   SHOULD SCR .5 X .875   4   32   91-3317   B-4375   SIDE PANEL 2910   2   2   3   3   59-1979   SHOULD SCR .5 X .875   4   30   55-0311   VELCRD HOIDK TAPE 1 inch   2   2   2   3   59-7061   SASEMBLY AC DUTLET 2615 115V. LA31   1   30   55-0311   VELCRD HOIDK TAPE 1 inch   2   2   2   59-4839   PHIL PAN 10-24 X .50   3   2   2   59-7061   SASEMBLY AC DUTLET 2615 115V. LA31   1   2   2   59-7066   LOCKWASHER 312 HEL SPRING   4   4   2   2   59-2023   HEX NYLOK - M8   4   4   2   2   2   2   2   2   2   2	42	50-0925	D-5697	COVER, 2350 BACK FRAME	1
39   60-3164   SPRING CLIP   2   38   90-1835   BUSHING, RDD SUPPORT   2   37   59-4876   PHIL PAN 8-32 X .375 W-LKWASHER   6   36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1   35   50-2147   SPACER, NYLDN .75 X .510 X .70   2   2   34   90-1834   A-5754   RDILLER   2   2   33   59-1979   SHOULD SCR .5 X .875   4   32   91-3317   B-4375   SIDE PANEL 2910   2   31   15-2259   B-5489   ASSEMBLY AC DUTLET 2615 115V. LA31   1   30   55-0311   VELCRD HODK TAPE 1 inch   2   29   59-4839   PHIL PAN 10-24 X .50   3   28   59-7061   WASHER, FLAT .312   4   27   59-7066   LDCKWASHER .312 HEL SPRING   4   4   25   59-2023   HEX NYLDK - M8   4   4   59-2020   HEX NUT .312-18   X 1   4   4   59-2020   HEX NUT .312-18   4   4   23   59-1959   SHOULD SCR 10mm X .40mm   2   2   59-2025   HEX NUT .375-16   1   1   1   1   1   1   1   1   1	41	50-0924	D-5669	COVER, PD-2350 SEAT FRAME	1
38   90-1835   BUSHING, RDD SUPPORT   2   37   59-4876   PHIL PAN 8-32 X 375 W-LKWASHER   6   36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1   35   50-2147   SPACER, NYLDN .75 X .510 X .70   2   2   34   90-1834   A-5754   RDLLER   2   2   33   59-1979   SHOULD SCR .5 X .875   4   32   91-3317   B-4375   SIDE PANEL 2910   2   31   15-2259   B-5489   ASSEMBLY AC DUTLET 2615 115V. LA31   1   30   55-0311   VELCRO HODK TAPE 1 inch   2   2   2   2   2   3   2   2   3   3	40	59-1866		HEX HD .375-16 X 2.25	1
38   90-1835   BUSHING, RDD SUPPORT   2   37   59-4876   PHIL PAN 8-32 X 375 W-LKWASHER   6   36   93-1411   A-5568   BACKING PLATE, AC DUPLEX 2615 LA31   1   35   50-2147   SPACER, NYLDN .75 X .510 X .70   2   2   34   90-1834   A-5754   RDLLER   2   2   33   59-1979   SHOULD SCR .5 X .875   4   32   91-3317   B-4375   SIDE PANEL 2910   2   31   15-2259   B-5489   ASSEMBLY AC DUTLET 2615 115V. LA31   1   30   55-0311   VELCRO HODK TAPE 1 inch   2   2   2   2   2   3   2   2   3   3	39	60-3164		SPRING CLIP	2
37   59-4876   PHIL PAN 8-32 X .375 W-LKWASHER   6   93-1411   A-5568 BACKING PLATE, AC DUPLEX 2615 LA31   1   35   50-2147   SPACER, NYLDN .75 X .510 X .70   2   2   34   90-1834   A-5754   RILLER   2   33   59-1979   SHOULD SCR .5 X .875   4   32   91-3317   B-4375   SIDE PANEL 2910   2   2   31   15-2259   B-5489   ASSEMBLY AC DUPLET 2615 115V. LA31   1   30   55-0311   VELCRI HODK TAPE 1 inch   2   2   2   59-4839   PHIL PAN 10-24 X .50   3   28   59-7061   WASHER, FLAT .312   4   4   2   2   2   2   2   2   3   4   2   2   2   2   2   2   3   4   2   2   2   2   3   4   2   2   2   2   2   2   3   4   2   2   2   2   2   2   3   4   2   2   2   2   2   2   2   2   3   4   2   2   2   2   2   2   2   2   2					2
36   93-1411				PHIL PAN 8-32 X .375 W-LKWASHER	
35   50-2147   SPACER, NYLON .75 X .510 X .70   2			A-5568		
34   90-1834			0000		2
33   59-1979   SHDULD SCR .5 X .875   4     32   91-3317   B-4375   SIDE PANEL 2910   2     31   15-2259   B-5489   ASSEMBLY AC BUTLET 2615 115V. LA31   1     30   55-0311   VELCRD HODK TAPE 1 inch   2     29   59-4839   PHIL PAN 10-24 X .50   3     28   59-7061   WASHER, FLAT .312   4     27   59-7066   LOCKWASHER .312 HEL SPRING   4     26   59-1850   HEX HD .312-18 X 1   4     25   59-2023   HEX NYLOK - M8   4     24   59-2020   HEX NUT .312-18   4     23   59-1959   SHDULD SCR 10mm X 40mm   2     22   59-2025   HEX NUT .375-16   1     21   59-7049   WASHER, FENDER .312 X 1.25   4     19   59-7049   WASHER, FENDER .312 X 1.25   4     19   59-1984   SHDULD SCR 10mm X 45mm   1     18   59-7067   LOCKWASHER .375   2     17   59-7062   WASHER, FLAT .375   2     16   59-1860   HEX NUT .312-18   X 1     17   59-7062   WASHER, FLAT .375   2     18   59-7060   WASHER, FLAT .375   2     19   59-1980   HEX NUT .312-18 NYLOK THIN   2     10   4551   LA31-150mm ASSEMBLY CB BACK   1     14   59-2018   HEX NUT .312-18 NYLOK THIN   2     13   59-7060   WASHER, FLAT .25   2     10   59-1962   SHDULD SCR .375 X 1.50   2     11   59-7059   WASHER, FLAT .275 SAE   2     12   50-2176   WASHER, FLAT .375 SAE   2     13   59-7059   WASHER, FLAT .25   2     14   59-1962   SHDULD SCR .375 X 1.50   2     25   50-2176   WASHER, SHDING .50 X .375 X .625   4     3   10-4555   LA31-50mm ASSEMBLY   1     59-1962   SHDULD SCR .175 SAE   2     10   59-1962   SHDU			Δ-5754		2
32   91-3317   B-4375   SIDE PANEL 2910   2			11 3/31		
31   15-2259   B-5489   ASSEMBLY AC DUTLET 2615 115V. LA31   1   30   55-0311   VELCRD HDDK TAPE 1 inch   2   2   59-4839   PHIL PAN 10-24 X .50   3   3   28   59-7061   WASHER, FLAT .312   4   4   4   4   4   4   4   4   4			R-4275		
30   55-0311					
29         59-4839         PHIL PAN 10-24 X .50         3           28         59-7061         WASHER, FLAT .312         4           27         59-7066         LOCKWASHER .312 HEL SPRING         4           26         59-1850         HEX HD .312-18 X 1         4           25         59-2023         HEX NVLOK - M8         4           24         59-2020         HEX NUT .312-18         4           23         59-1959         SHOULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHOULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHOULD SCR 10mm X 45mm         1           18         59-7067         DCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX HD .375-16 X 1         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLOR THIN         2           13         59-7060         WASHER, FLAT .25         2			D-J407		
28         59-7061         WASHER, FLAT .312         4           27         59-7066         LDCKWASHER .312 HEL SPRING         4           26         59-1850         HEX ND .312-18 X 1         4           25         59-2023         HEX NYLDK - M8         4           24         59-2020         HEX NUT .312-18         4           23         59-1959         SHDULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHDULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHDULD SCR 10mm X 45mm         1           18         59-7067         LDCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX NUT .312-18 NYLDK THIN         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLDK THIN         2           13         59-7060         WASHER, FLAT .25         2           12         50-2176         WASHER, FLAT .375 SAE <td< td=""><td></td><td></td><td></td><td></td><td></td></td<>					
27         59-7066         LDCKWASHER .312 HEL SPRING         4           26         59-1850         HEX HD .312-18 X 1         4           25         59-2023         HEX NYLDK - M8         4           24         59-2020         HEX NUT .312-18         4           23         59-1959         SHDULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHDULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHDULD SCR 10mm X 45mm         1           18         59-7067         LDCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX HD .375-16 X 1         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLDIK THIN         2           13         59-7060         WASHER, FLAT .25         2           12         50-2176         WASHER, NYL .75 X .3790 X .063         4           11         59-7059         WASHER, FLAT .25 <t< td=""><td></td><td></td><td></td><td></td><td></td></t<>					
26         59-1850         HEX HD .312-18 X 1         4           25         59-2023         HEX NYLDK - M8         4           24         59-2020         HEX NUT .312-18         4           23         59-1959         SHDULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHDULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHDULD SCR 10mm X 45mm         1           18         59-7067         LDCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX HD .375-16 X 1         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLDK THIN         2           13         59-7060         WASHER, FLAT .25         2           12         50-2176         WASHER, FLAT .375 SAE         2           10         59-1962         SHDULD SCR .375 X 1.50         2           9         60-3763         BRDING BOLD SCR .375 X .625         4<					
25         59-2023         HEX NYLOK - M8         4           24         59-2020         HEX NUT .312-18         4           23         59-1959         SHOULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHOULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHOULD SCR 10mm X 45mm         1           18         59-7067         LOCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX HD .375-16 X 1         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLOK THIN         2           13         59-7060         WASHER, FLAT .25         2           12         50-2176         WASHER, NYL .75 X .3790 X .063         4           11         59-7059         WASHER, FLAT .375 SAE         2           10         59-1962         SHOULD SCR .375 X 1.50         2           9         60-3763         BREDNZE BUSHING .50 X .375 X .625 </td <td></td> <td></td> <td></td> <td></td> <td></td>					
24         59-2020         HEX NUT .312-18         4           23         59-1959         SHDULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHDULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHDULD SCR 10mm X 45mm         1           18         59-7067         LDCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX HD .375-16 X 1         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLDK THIN         2           13         59-7060         WASHER, FLAT .25         2           12         50-2176         WASHER, FLAT .25         2           12         50-2176         WASHER, FLAT .375 SAE         2           10         59-1962         SHDULD SCR .375 X 1.50         2           9         60-3763         BRDNZE BUSHING .50 X .375 X .625         4           8         10-4555         LA31-50mm ASSEMBLY					
23         59-1959         SHOULD SCR 10mm X 40mm         2           22         59-2025         HEX NUT .375-16         1           21         59-1960         SHOULD SCR 10mm X 25mm         1           20         59-7049         WASHER, FENDER .312 X 1.25         4           19         59-1984         SHOULD SCR 10mm X 45mm         1           18         59-7067         LOCKWASHER .375         2           17         59-7062         WASHER, FLAT .375         2           16         59-1860         HEX HD .375-16 X 1         2           15         10-4551         LA31-150mm ASSEMBLY CB BACK         1           14         59-2018         HEX NUT .312-18 NYLOK THIN         2           13         59-7060         WASHER, FLAT .25         2           12         50-2176         WASHER, FLAT .25         2           12         50-2176         WASHER, FLAT .375 SAE         2           10         59-1962         SHOULD SCR .375 X 1.50         2           9         60-3763         BRONZE BUSHING .50 X .375 X .625         4           8         10-4555         LA31-50mm ASSEMBLY         1           7         91-1850         C-5770         WELDME					
22       59-2025       HEX NUT .375-16       1         21       59-1960       SHDULD SCR 10mm X 25mm       1         20       59-7049       WASHER, FENDER .312 X 1.25       4         19       59-1984       SHDULD SCR 10mm X 45mm       1         18       59-7067       LDCKWASHER .375       2         17       59-7062       WASHER, FLAT .375       2         16       59-1860       HEX HD .375-16 X 1       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYLOK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHDULD SCR .375 X 1.50       2         9       60-3763       BRDNZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486<					
21       59-1960       SHOULD SCR 10mm X 25mm       1         20       59-7049       WASHER, FENDER .312 X 1.25       4         19       59-1984       SHOULD SCR 10mm X 45mm       1         18       59-7067       LOCKWASHER .375       2         17       59-7062       WASHER, FLAT .375       2         16       59-1860       HEX HD .375-16 X 1       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYLOK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, FLAT .25       2         12       50-2176       WASHER, FLAT .375 SAE       2         10       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRDNZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT - LA31       1         5       60-3					
20       59-7049       WASHER, FENDER .312 X 1.25       4         19       59-1984       SHDULD SCR 10mm X 45mm       1         18       59-7067       LDCKWASHER .375       2         17       59-7062       WASHER, FLAT .375       2         16       59-1860       HEX HD .375-16 X I       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYLDK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, FLAT .375 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHDULD SCR .375 X 1.50       2         9       60-3763       BRDNZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MDUNT- LA31       1         5       60-3750       BUSHING, BRDNZE .FLANGED .627 X .753 X .50       2         4       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31					1
19       59-1984       SHOULD SCR 10mm X 45mm       1         18       59-7067       LOCKWASHER .375       2         17       59-7062       WASHER, FLAT .375       2         16       59-1860       HEX HD .375-16 X 1       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYLOK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT - LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE RLA31       1         3       91-1045R       B-5485       WELDMENT TILT AN					1
18       59-7067       LOCKWASHER .375       2         17       59-7062       WASHER, FLAT .375       2         16       59-1860       HEX HD .375-16 X 1       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYLOK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT - LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT SEAT FRAME PD-2350       1         1       91-1040       B-5481				· · · · · · · · · · · · · · · · · · ·	
17       59-7062       WASHER, FLAT .375       2         16       59-1860       HEX HD .375-16 X 1       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYL DK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					-
16       59-1860       HEX HD .375-16 X 1       2         15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYL DK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHDULD SCR .375 X 1.50       2         9       60-3763       BRDNZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					
15       10-4551       LA31-150mm ASSEMBLY CB BACK       1         14       59-2018       HEX NUT .312-18 NYLOK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					
14       59-2018       HEX NUT .312-18 NYLOK THIN       2         13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					2
13       59-7060       WASHER, FLAT .25       2         12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHDULD SCR .375 X 1.50       2         9       60-3763       BRDNZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					1
12       50-2176       WASHER, NYL .75 X .3790 X .063       4         11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					
11       59-7059       WASHER, FLAT .375 SAE       2         10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					
10       59-1962       SHOULD SCR .375 X 1.50       2         9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1					
9       60-3763       BRONZE BUSHING .50 X .375 X .625       4         8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE .FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1	11				
8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1	10				2
8       10-4555       LA31-50mm ASSEMBLY       1         7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1		60-3763		BRONZE BUSHING .50 X .375 X .625	4
7       91-1850       C-5770       WELDMENT, BACK FRAME 2350       1         6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1		10-4555			1
6       91-1043       A-5486       WELDMENT, BK MTR MOUNT- LA31       1         5       60-3750       BUSHING, BRONZE FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1			C-5770		1
5       60-3750       BUSHING, BRONZE FLANGED .627 X .753 X .50       2         4       91-1045L       B-5485 WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485 WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750 WELDMENT SEAT FRAME PD-2350       1         1       91-1040       B-5481 WELDMENT 2615 TILT PLATE- LA31       1					
4       91-1045L       B-5485       WELDMENT TILT ANGLE LLA31       1         3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1			1. 0.100	,	-
3       91-1045R       B-5485       WELDMENT TILT ANGLE RLA31       1         2       91-1830       C-5750       WELDMENT: SEAT FRAME PD-2350       1         1       91-1040       B-5481       WELDMENT 2615 TILT PLATE- LA31       1			R-5/105		
2 91-1830 C-5750 WELDMENT: SEAT FRAME PD-2350 1 1 91-1040 B-5481 WELDMENT 2615 TILT PLATE- LA31 1					
1 91-1040 B-5481 WELDMENT 2615 TILT PLATE- LA31 1					
ITEM   PART NO   DWG NO   DESCRIPTION QTY					
	ITEM	PART NO	DWG NO	DESCRIPTION	QTY

### PARTS BREAKDOWN: PD2350 SANI-TRAY SUPPORT P/N 95-3595 REF. DRAWING B-5756



**FIG 28** 

24

13

20

25

23

DETAIL A SCALE 1 : 1

LARGE NYLON WASHER & NUT ARE NOT SHOWN FOR CLARITY

8

9

12

21

19

DESCRIPTION

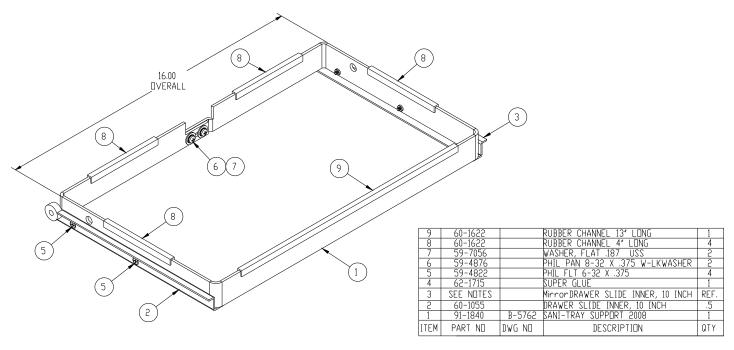
QTY

A-5764 B-5761 A-5759 B-5757

DWG NO

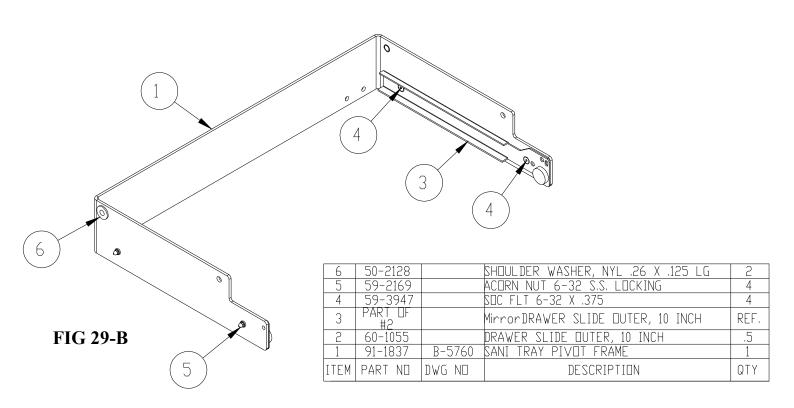
ITEM PART NO

# PARTS BREAKDOWN: PD2350 SANI-TRAY SUPPORT P/N 95-3597 REF. DRAWING B-5765

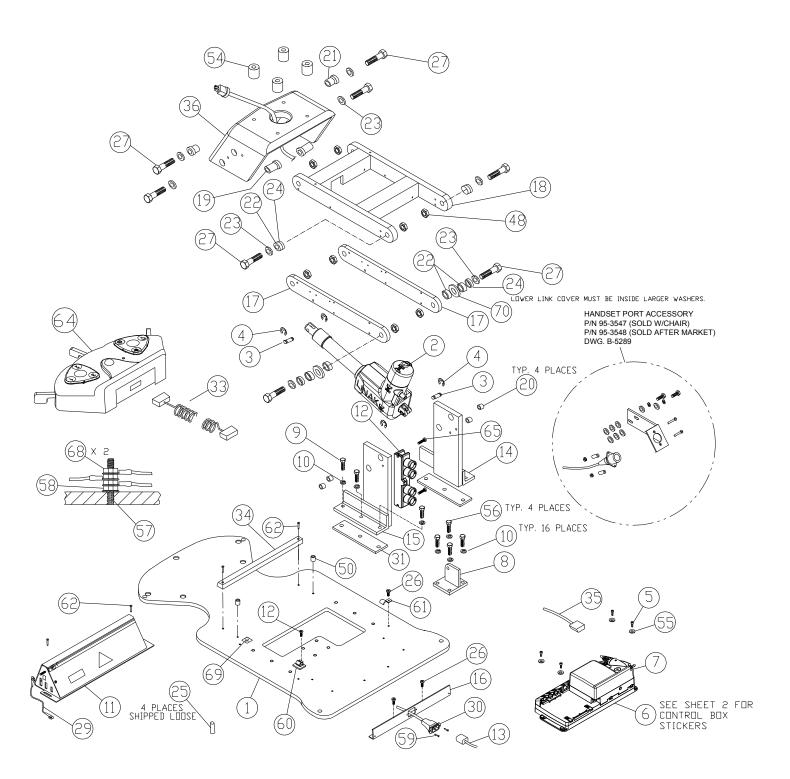


**FIG 29-A** 

# PARTS BREAKDOWN: PD2350 SANI-TRAY PIVOT FRAME P/N 95-3596 REF. DRAWING A-5759



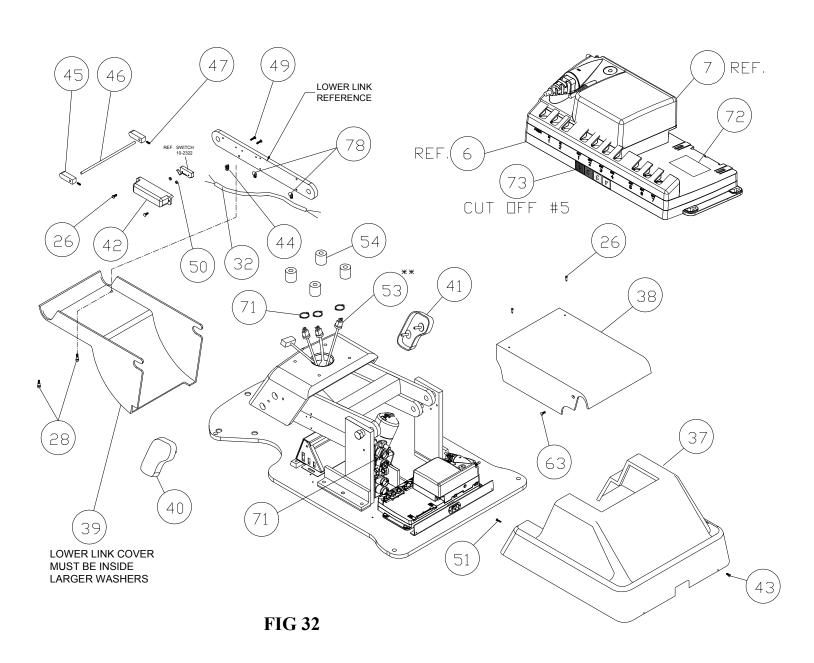
29 May 20, 2009



**FIG 30** 

30 May 20, 2009

1   15-0115   B-5309   CABLE: CDILED- CB2006 FP BASE					
32	34	1	91-1940	B-5304	SPACER: ELECTRICAL BOX-CB2006 FB BASE
31	33	1	15-0115	B-5309	CABLE: COILED- CB2006 FP BASE
1   15-0830   B-4544   HARNESS: A/C INLET - CB2:1 BASES	35	1	15-1106	B-3515	SAFETY CABLE: CB-II
29	31	2	91-1941	B-5303	SPACER: UPRIGHT- CB2006 FP BASE
28   2   59-1985   SCR: SHDULDER 1/4 x 3/8 S.S.     27   2   59-1880   SCR: HEX HEAD 5/8-18 x 2 1/2 GR8     26   7   59-4818   SCR: PHIL PAN HEAD #10-24x 1/2" TYPE 'F'     25   4   59-1769   ANCHOR: 5/16 x 2 1/2     24   4   50-2170   SPACER: NYLON 5/8 X 7/8 X 1/8     23   8   50-2182   WASHER: NYLON     22   4   50-2186   WASHER: NYLON     24   60-3748   BUSHING: FLANGED 5/8 X 7/8     20   4   60-3770   BEARING: NEEDLE (B-108)     21   2   60-3746   BUSHING: FLANGED 5/8 X 1-1/4     31   91-1586   D-3566   WELDMENT: UPPER LINK CB-II (P)     4   91-1585   C-3572   LINK: LOWER CB-II (P)     5   91-1585   C-3572   LINK: LOWER CB-II (P)     6   1   91-1939   B-5298   ANGLE: A/C INLET CB2006FP BASE     15   1   91-1709   B-4548   UPRIGHT WELDMENT RIGHTHAND-DJB BOX     14   1   91-1709   B-4548   UPRIGHT WELDMENT, LEFTHAND FOR BRKT     13   1   10-1428   B-4607   POWER CORD: 230 VOLT     14   1   15-1078   D-4397   ELECT BOX: PD2341- 230 VOLT     11   1   15-1081   D-4391   ELECT BOX: PD2341- 115 VOLT     10   10   59-7067   WASHER: LOCK 3/8"   SCR: HEX HD 3/8-16 x 1 1/4 GR5     8   1   91-0903   B-4524   WELDMENT: MOTOR MOUNT CB2.1 (P)     7   1   10-4560   B-5314   CONTROL POWER: 220V.     7   1   10-4561   B-5314   CONTROL POWER: 220V.     7   1   10-4560   B-5314   CONTROL POWER: 220V.     7   1   10-4561   B-5314   CONTROL POWER: 220V.     9   9   105   A-3602   COLTROL DOW: LINAK CB-20 4 PORTS     1   10-4550   B-5314   CONTROL POWER: 150V.     1   10-4550   B-5314   MOTOR: LINAK LA-34 MOTOR     2   9   9   1653   A-3604   PIN: LINAK LA-34 MOTOR     3   1   10-4550   B-5314   MOTOR: LINAK LA-34 MOTOR     4   9   1-1938   D-5294   FLOOR PLATE: CB2006 FP BASE	30	1	15-0830	B-4544	HARNESS: A/C INLET- CB2.1 BASES
27   2   59-1880   SCR: HEX HEAD 5/8-18 x 2 1/2 GR8	29	1	15-0114	A-3530	GROUNDING CABLE, 5-1/4"
26         7         59-4818         SCR: PHIL PAN HEAD #10-24x 1/2* TYPE 'F'           25         4         59-1769         ANCHOR: 5/16 x 2 1/2           24         4         50-2170         SPACER: NYLON 5/8 X 7/8 X 1/8           23         8         50-2182         WASHER: NYLON           22         4         50-2186         WASHER: NYL .995X.635X.25           21         2         60-3748         BUSHING: FLANGED 5/8 X 7/8           20         4         60-3707         BEARING: NEEDLE (B-108)           19         2         60-3746         BUSHING: FLANGED 5/8 X 1-1/4           18         1         91-1586         D-3566         WELDMENT: UPPER LINK CB-II (P)           17         2         91-1585         C-3572         LINK: LOWER CB-II (P)           16         1         91-1998         B-5298         ANGLE: A/C INLET CB2006FP BASE           15         1         91-1980         B-4548         UPRIGHT WELDMENT, LEFTHAND FOR BRKT           13         1         10-1428         B-4549         UPRIGHT WELDMENT, LEFTHAND FOR BRKT           13         1         10-4456         LINAK DJB BOX W/MATRIX           14         1         15-1078         D-4397         ELECT BOX: PD2341- 230 V	28	2	59-1985		SCR: SHOULDER 1/4 x 3/8 S.S.
25	27	2	59-1880		SCR: HEX HEAD 5/8-18 x 2 1/2 GR8
24         4         50-2170         SPACER: NYLON 5/8 X 7/8 X 1/8           23         8         50-2182         WASHER: NYLON           22         4         50-2186         WASHER: NYL.995X.635X.25           21         2         60-3748         BUSHING: FLANGED 5/8 X 7/8           20         4         60-3707         BEARING: NEEDLE (B-108)           19         2         60-3746         BUSHING: FLANGED 5/8 X 1-1/4           18         1         91-1586         D-3566         WELDMENT: UPPER LINK CB-II (P)           17         2         91-1585         C-3572         LINK: LOWER CB-II (P)           16         1         91-1939         B-5298         ANGLE: A/C INLET CB2006FP BASE           15         1         91-1939         B-5298         ANGLE: A/C INLET CB2006FP BASE           15         1         91-1939         B-5488         UPRIGHT WELDMENT RIGHTHAND-DJB BOX           14         1         91-1990         B-4548         UPRIGHT WELDMENT, LEFTHAND FOR BRKT           13         1         10-3396          POWER CORD: 230 VOLT           13         1         10-4546         LINAK DJB BOX W/MATRIX           11         1         15-1078         D-4397	26	7	59-4818		SCR: PHIL PAN HEAD #10-24x 1/2" TYPE 'F'
23         8         50-2182         WASHER: NYL .995X.635X.25           22         4         50-2186         WASHER: NYL .995X.635X.25           21         2         60-3748         BUSHING: FLANGED 5/8 X 7/8           20         4         60-3707         BEARING: NEEDLE (B-108)           19         2         60-3746         BUSHING: FLANGED 5/8 X 1-1/4           18         1         91-1586         D-3566         WELDMENT: UPPER LINK CB-II (P)           17         2         91-1585         C-3572         LINK: LDWER CB-II (P)           16         1         91-1939         B-5298         ANGLE: A/C INLET CB2006FP BASE           15         1         91-1980         B-4548         UPRIGHT WELDMENT RIGHTHAND-DJB BOX           14         1         91-1709         B-4548         UPRIGHT WELDMENT, LEFTHAND FOR BRKT           13         1         10-3396          POWER CORD: 230 VOLT           13         1         10-1428         B-4607         POWER CORD: 115 VOLT           12         1         10-4546         LINAK DJB BOX W/MATRIX           11         1         15-1078         D-4397         ELECT BOX: PD2341- 230 VOLT           11         1         15-1081	25	4	59-1769		ANCHOR: 5/16 x 2 1/2
22         4         50-2186         WASHER: NYL.995X.635X.25           21         2         60-3748         BUSHING: FLANGED 5/8 X 7/8           20         4         60-3707         BEARING: NEEDLE (B-108)           19         2         60-3746         BUSHING: FLANGED 5/8 X 1-1/4           18         1         91-1586         D-3566         WELDMENT: UPPER LINK CB-II (P)           16         1         91-1939         B-5298         ANGLE: A/C INLET CB2006FP BASE           15         1         91-1980         B-4548         UPRIGHT WELDMENT RIGHTHAND-DJB BDX           14         1         91-1709         B-4548         UPRIGHT WELDMENT, LEFTHAND FDR BRKT           13         1         10-3396          PDWER CORD: 230 VOLT           13         1         10-1428         B-4607         PDWER CORD: 115 VOLT           12         1         10-4546         LINAK DJB BDX W/MATRIX           11         1         15-1078         D-4397         ELECT BDX: PD2341- 230 VOLT           11         1         15-1081         D-4391         ELECT BDX: PD2341- 115 VOLT           10         1         59-7067         WASHER: LOCK 3/8"           9         10         59-1861	24	4	50-2170		SPACER: NYLON 5/8 X 7/8 X 1/8
2	23	$\infty$	50-2182		WASHER: NYLON
20	22	4	50-2186		WASHER: NYL .995X.635X.25
19	21	N	60-3748		BUSHING: FLANGED 5/8 X 7/8
18	20	4	60-3707		BEARING: NEEDLE (B-108)
17 2 91-1585 C-3572 LINK: LOWER CB-II (P) 16 1 91-1939 B-5298 ANGLE: A/C INLET CB2006FP BASE 15 1 91-1980 B-4548 UPRIGHT WELDMENT RIGHTHAND-DJB BOX 14 1 91-1709 B-4548 UPRIGHT WELDMENT, LEFTHAND FOR BRKT 13 1 10-3396 POWER CORD: 230 VOLT 13 1 10-1428 B-4607 POWER CORD: 115 VOLT 12 1 10-4546 LINAK DJB BOX W/MATRIX 11 1 15-1078 D-4397 ELECT BOX: PD2341- 230 VOLT 11 1 15-1081 D-4391 ELECT BOX: PD2341- 115 VOLT 11 1 15-1081 D-4391 ELECT BOX: PD2341- 115 VOLT 11 1 15-1081 D-4391 ELECT BOX: PD2341- 115 VOLT 11 1 10-4560 B-5314 WELDMENT: MOTOR MOUNT CB2.1 (P) 10 10 59-7667 WASHER: LOCK 3/8" 10 10-4561 B-5314 CONTROL POWER: 220V. 11 10-4562 B-5314 CONTROL POWER: 115V. 12 1 10-4560 B-5314 CONTROL POWER: 115V. 13 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 14 4 60-3162 CLIP: 'E' STYLE 3/8 15 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 16 1 10-4550 B-5314 MOTOR PLATE: CB2006 FP BASE	19	2	60-3746		BUSHING: FLANGED 5/8 X 1-1/4
16	18	1	91-1586	D-3566	WELDMENT: UPPER LINK CB-II (P)
15	17	2	91-1585	C-3572	LINK: LOWER CB-II (P)
14 1 91-1709 B-4548 UPRIGHT WELDMENT, LEFTHAND FOR BRKT 13 1 10-3396 POWER CORD: 230 VOLT 13 1 10-1428 B-4607 POWER CORD: 115 VOLT 12 1 10-4546 LINAK DJB BOX W/MATRIX 11 1 15-1078 D-4397 ELECT BOX: PD2341- 230 VOLT 11 1 15-1081 D-4391 ELECT BOX: PD2341- 115 VOLT 11 1 15-1081 D-4391 ELECT BOX: PD2341- 115 VOLT 10 10 59-7067 WASHER: LOCK 3/8" 9 10 59-1861 SCR: HEX HD 3/8-16 x 1 1/4 GR5 8 1 91-0903 B-4524 WELDMENT: MOTOR MOUNT CB2.1 (P) 7 1 10-4562 B-5314 CONTROL POWER: 220V. 7 1 10-4561 B-5314 CONTROL POWER: 115V. 6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 ISOmm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	16	1	91-1939	B-5298	ANGLE: A/C INLET CB2006FP BASE
13	15	1	91-1980	B-4548	UPRIGHT WELDMENT RIGHTHAND-DJB BOX
13	14	1	91-1709	B-4548	UPRIGHT WELDMENT, LEFTHAND FOR BRKT
12	13	1	10-3396		POWER CORD: 230 VOLT
11	13	1	10-1428	B-4607	POWER CORD: 115 VOLT
11	12	1	10-4546		LINAK DJB BOX W/MATRIX
10 10 59-7067 WASHER: LOCK 3/8"  9 10 59-1861 SCR: HEX HD 3/8-16 x 1 1/4 GR5  8 1 91-0903 B-4524 WELDMENT: MOTOR MOUNT CB2.1 (P)  7 1 10-4562 B-5314 CONTROL POWER: 220V.  7 1 10-4561 B-5314 CONTROL POWER: 115V.  6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS  5 4 59-4827 PHIL PAN: #8-32 X 1/2  4 4 60-3162 CLIP: 'E' STYLE 3/8  3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR  2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING  1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	11	1	15-1078	D-4397	ELECT BOX: PD2341- 230 VOLT
9 10 59-1861 SCR: HEX HD 3/8-16 x 1 1/4 GR5 8 1 91-0903 B-4524 WELDMENT: MOTOR MOUNT CB2.1 (P) 7 1 10-4562 B-5314 CONTROL POWER: 220V. 7 1 10-4561 B-5314 CONTROL POWER: 115V. 6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	11	1	15-1081	D-4391	ELECT BOX: PD2341- 115 VOLT
9 10 59-1861 SCR: HEX HD 3/8-16 x 1 1/4 GR5 8 1 91-0903 B-4524 WELDMENT: MOTOR MOUNT CB2.1 (P) 7 1 10-4562 B-5314 CONTROL POWER: 220V. 7 1 10-4561 B-5314 CONTROL POWER: 115V. 6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE					
8 1 91-0903 B-4524 WELDMENT: MOTOR MOUNT CB2.1 (P) 7 1 10-4562 B-5314 CONTROL POWER: 220V. 7 1 10-4561 B-5314 CONTROL POWER: 115V. 6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	10	10	59-7067		WASHER: LOCK 3/8"
7 1 10-4562 B-5314 CONTROL POWER: 220V. 7 1 10-4561 B-5314 CONTROL POWER: 115V. 6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	9	10	59-1861		SCR: HEX HD 3/8-16 x 1 1/4 GR5
7 1 10-4561 B-5314 CONTROL POWER: 115V. 6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	8	1	91-0903	B-4524	WELDMENT: MOTOR MOUNT CB2.1 (P)
6 1 10-4560 B-5314 CONTROL BOX: LINAK CB-20 4 PORTS 5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	7	1	10-4562	B-5314	CONTROL POWER: 220V.
5 4 59-4827 PHIL PAN: #8-32 X 1/2 4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	7	1	10-4561	B-5314	CONTROL POWER: 115V.
4 4 60-3162 CLIP: 'E' STYLE 3/8 3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	6	1	10-4560	B-5314	CONTROL BOX: LINAK CB-20 4 PORTS
3 2 90-1653 A-3604 PIN: LINAK LA-34 MOTOR 2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	5	4	59-4827		PHIL PAN: #8-32 X 1/2
2 1 10-4550 B-5314 MOTOR:LINAK LA-34 150mm COMPACT HOUSING 1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	4	4	60-3162		CLIP: 'E' STYLE 3/8
1 1 91-1938 D-5294 FLOOR PLATE: CB2006 FP BASE	3	2	90-1653	A-3604	PIN: LINAK LA-34 MOTOR
	2	1	10-4550	B-5314	MOTOR:LINAK LA-34 150mm COMPACT HOUSING
ITEM QTY PART# DWG# DESCRIPTION	1	1	91-1938	D-5294	FLOOR PLATE: CB2006 FP BASE
	ITEM	QTY	PART#	DWG#	DESCRIPTION

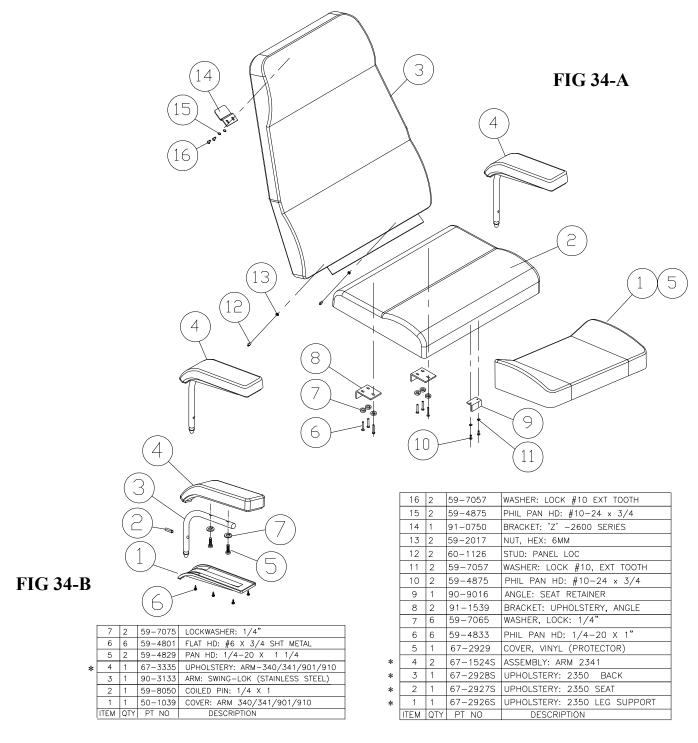


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May 20, 2009

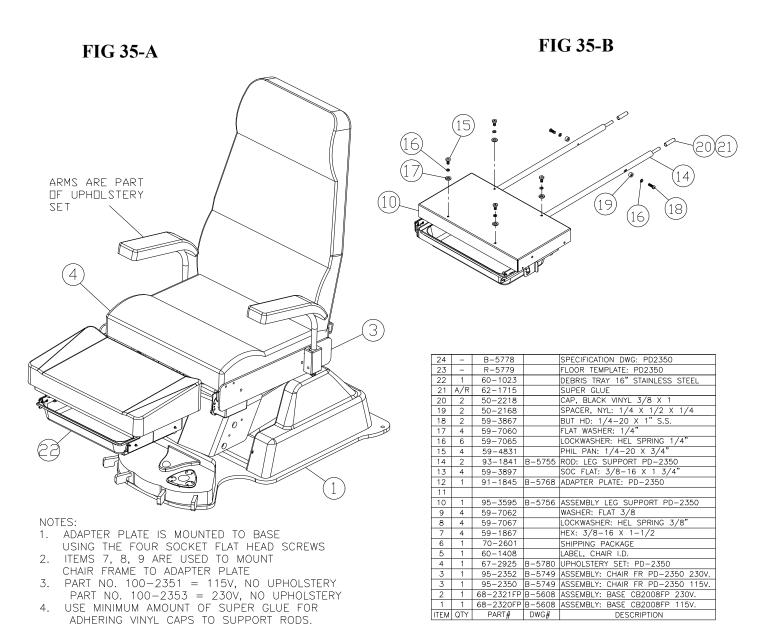
70		10 0417		CARLE CLAMP ANY EN E (O)			
78	2	10-3417		CABLE CLAMP: NYLON 5/8"			
77	1	60-1450-4 B-3511					
76	1	60-1450-					
75	1	60-1450-					
74	1	60-1450-					
73	1	60-1450	A-471				
72	1	60-1451	A-561				
71	4	10-4549		CABLE LOCK: LINAK LA31			
70	2	50-2156		WASHER: 11/16 X 1.5 X .125			
69	1	60-1688		DECAL: EARTH GROUND			
68	3	59-2012		NUT: HEX, 10-24			
67							
66							
65	2	59-4875		PHIL PAN: #10-24 X 3/4"			
64	1	15-0787	B-4117	FOOT CONTROL ASSY: BE2000 4 PED MOBILE			
64	1	15-0786	B-4090	FOOT CONTROL ASSY: BE2000 3 PED MOBILE			
63	3	59-4828		PHIL FLAT: 10-24 X 1/2 "F"			
62	4	59-4820		PHIL PAN: #10-24 X 1"'			
61	1	10-3407		CABLE CLAMP, NYL 3/8"			
60	1	10-3522		CABLE MOUNT: 3/4" W/DRILLED HOLE			
59	2	59-4798		PHIL PAN: #6-32 x 3/4 TYPE 'F'			
58	1	59-2007		NUT: 10-24 W/ STARWASHER			
57	1	60-1127		STUD: #10-24 X 1 S.S.			
56	4	59-1860		HEX: 3/8-16 X 1 GR5			
55	4	59-7056		WASHER: FLAT 3/16			
54	4	91-0761	A-3835	SPACER: TILT FRAME			
53	2	10-4547	B-5314	CABLE: EXTENSION 1000mm- LA-31 MOTOR			
52	1	15-1094	B-3516	EXTENSION CABLE: A/C OUTLET CB-II 230V			
52	1	15-1117	B-3508	EXTENSION CABLE: A/C OUTLET CB-II 115V			
51	2	59-4819		SCREW - PHIL PAN: 10-24 X 3/4 "F"			
50	2	90-0992	A-4719	RAIL SPACER, ALUM			
49	2	59-4894		SCREW - PHIL PAN: 6-32 X 1 1/4			
48	8	59-2030		NUT - HEX: 5/8-18 NYLOCK THIN			
47	2	59-5983		SCR: SET #10-24 × 3/16			
46	1	90-1579	A-3623	ROD: SAFETY MECH. CB-II			
45	2	90-1578	A-3624	LEVER: SAFETY MECH CB-II			
44	2	60-1628		SPRING: COMP25 O.D. × .8			
43	2	59-4789		SCR: PAN HD PHILLIPS #6 X 1/2 'F'			
42	1	50-1520	B-3639	COVER: CB-II SAFETY SWITCH			
41	1	50-1530	B-3622	COVER ASSY: SEAT MOUNT BOLT - L			
40	1	50-1529	B-3622	COVER ASSY: SEAT MOUNT BOLT - R			
39	1	50-1506	C-3273	COVER: BASE LOWER LINK CB-II			
38	1	50-1505	D-3272	COVER: BASE UPPER LINK CB-II			
37	1	50-0889	D-3271	COVER: BASE CB 2006FP (NO HANDSET HOLE)			
36	1	91-0601	D-3147	SEAT MOUNT: CAST CB-II (P)			
35	1	15-1088	B-3525	A/C POWER CABLE: CB-II			
ITEM	QTY	PART#	DWG#	DESCRIPTION			

## PARTS BREAKDOWN: PD2350 UPHOLSTERY P/N 67-29258 REF. DRAWING B-5780



# PARTS BREAKDOWN: SWING LOK ARM P/N 67-1524S REF. DRAWING B-4399

 UPHOLSTERY COLOR MUST BE SPECIFIED VINYL COVER (ITEM 5) IS FURNISHED WITH 67-2926S PARTS BREAKDOWN: PD2350 COMPLETE P/N 100-2350 115V. (WITH UPHOLSTERY) P/N 100-2351 115V. (WITHOUT UPHOLSTERY) P/N 100-2352 230V. (WITH UPHOLSTERY) P/N 100-2353 230V. (WITHOUT UPHOLSTERY) REF. DRAWING B-5747

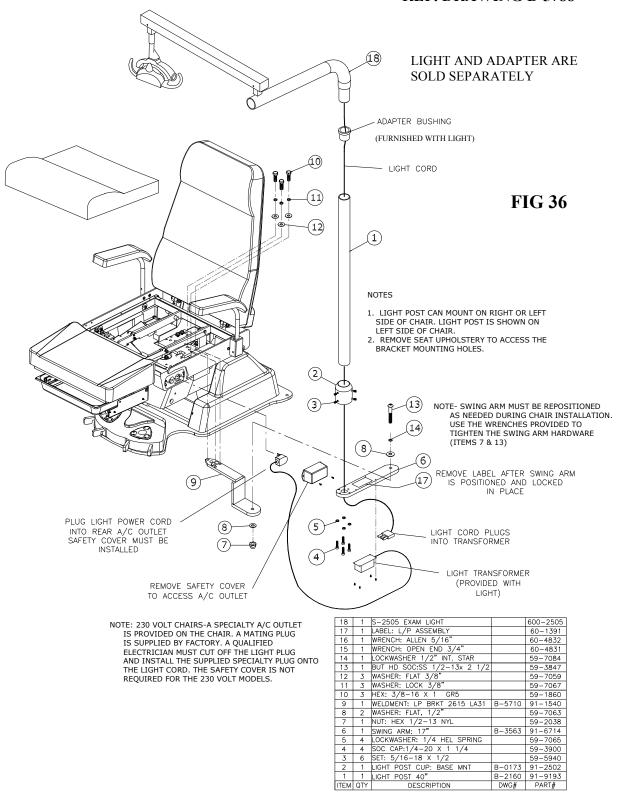


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## PARTS BREAKDOWN: EXAM LIGHT & LIGHT POST

## LIGHT POST ASSEMBLIES: P/N 95-2550 40" POST LEFT (SHOWN) P/N 95-2551 40" POST RIGHT (OPPOSITE) REF. DRAWING B-5788



36 Jan. 19, 2008

#### TROUBLE SHOOTING GUIDE

SYMPTOMS: <u>APPROPRIATE ACTION:</u>

PRODUCT WILL NOT OPERATE CHECK THE MAIN SWITCH (C1) TO INSURE THAT IT IS ON.

IT WILL BE ILLUMINATED IF IT IS ON.

PRODUCT WILL NOT OPERATE (SWITCH IS NOT ILLUMINATED)

CHECK THE A/C OUTLET THAT THE CHAIR IS PLUGGED INTO TO INSURE THAT THERE IS POWER GOING TO THE PRODUCT. ALSO

CHECK THE BUILDING'S CIRCUIT BREAKERS.

CHECK THAT EMERGENCY STOP (RED) SWITCH IS NOT PUSHED IN.

MAIN SWITCH (C1) IS ON-A/C OUTLET ON TABLE WORKS MOTORS WILL NOT WORK CHECK TO MAKE SURE THAT THE CABLE PLUG ON THE MOTOR

IS PUSHED ALL THE WAY INTO THE CONTROL BOX.

CHECK TO INSURE THAT THE BOTTOM SAFETY COVER IS NOT STUCK

IN THE UP POSITION.

CHECK THE POWER INTERRUPT INDICATOR TO INSURE THAT IT HAS

NOT BEEN ACTIVATED

MAIN SWITCH (C1) IS ON-A/C OUTLET ON TABLE WORKS MOTORS WILL NOT WORK, OR A BEEP IS HEARD WHEN TRYING TO RUN A MOTOR RESET THE MAIN CONTROL SOFTWARE:

PRESS THE #1 & #2 SWITCHES AND HOLD BOTH FOR TEN SECONDS. A BEEPING WILL BE HEARD. AFTER THE BEEPING CEASES, PRESS AUTO RETURN. THE CHAIR SHOULD NOW OPERATE NORMALLY. IF CHAIRS DOES NOT FUNCTION PROPERLY, PERFORM THE RESET PROPEDURE A

SECOND TIME. IF CHAIR STILL DOES NOT FUNCTION PROPERLY, UNPLUG POWER CORD, WAIT TEN SECONDS, REPLUG AND PERFORM THE RESET PROCEDURE AGAIN. IF CHAIR DOES NOT FUNCTION NOR-

MALLY, CALL FOR SERVICE.

NOISY MOTOR(S) CALL FOR SERVICE.

FOOT SWITCH LIGHT WILL NOT WORK CHECK LIGHT CIRCUIT BREAKER. (C2) WILL BE ILLUMINATED IF IT IS

TURNED ON.

CIRCUIT BREAKER / SWITCH FOR LIGHT (C2) KEEPS TRIPPING ITEM PLUGGED INTO LIGHT SWITCH OUTLET IN PRODUCT EXCEEDS

AMP RATING. THE RATING FOR THIS OUTLET IS:

5 AMPS ON 115VOLT PRODUCTS - 2 AMPS ON 230VOLT PRODUCTS.

## **COMMON PROBLEMS**

SYMPTOMS: <u>APPROPRIATE ACTION:</u>

REPLACEMENT MOTOR DOES NOT WORK

THE PLUGS ON THESE MOTORS ARE WATER TIGHT AND FIT VERY TIGHTLY INTO THE CONTROL BOX. INSURE THAT THE PLUG IS ALL THE WAY INTO THE

CONTROL BOX.

# -WARNING--ATTENTION -

ALWAYS DISCONNECT THE AC POWER CORD AND PRESS THE MEMORY POSITION "1" SWITCH BEFORE DISCONNECTING OR CONNECTING MOTOR CABLES. FAILURE TO DISCONNECT THE AC POWER CORD WILL CAUSE DAMAGE TO THE CONTROL BOX.

TOUJOURS DÉBRANCHER LE CORDON D'ALIMENTATION ET DE LA MÉMOIRE, APPUYEZ SUR LA POSITION "1" AVANT DE DÉBRANCHER OU DE CONNECTER LES CÂBLES MOTEUR. ÉCHEC DE DÉBRANCHER LE CORDON D'ALIMENTATION SERA DE CAUSER DES DOMMAGES À LA BOÎTE DE CONTRÔLE.

37 Feb. 20, 2009

#### Guidance and manufacturer's declaration -electromagnetic immunity

The Boyd model PD-2350 Podiatry Chairs are intended for use in the electromagnetic environment specified below. The customer or the user of the Boyd model PD-2350 should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment – guidance
			Portable and mobile RF communications equipment should be used no closer to any part of the Boyd model PD-2350, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter.  Recommended separation distance
Conducted RF IEC 61000-4-6 Radiated RF IEC 61000-4-3	3 Vrms 150 kHz to 80 MHz 3 V/m 80 MHz to 2,5 GHz	3 Vrms	$d=1.2\sqrt{P}$ $d=1.2\sqrt{P}$ $80~\text{MHz}~\text{to}~800~\text{MHz}$ $d=2.3\sqrt{P}$ $800~\text{MHz}~\text{to}~2,5~\text{GHz}$ where $P$ is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and $d$ is the recommended separation distance in metres (m). Field strengths from fixed RF transmitters, as deter-mined by an electromagnetic site survey, ashould be less than the compliance level in each frequency range. Interference may occur in the vicinity of equipment marked with the following symbol: $\left(\left(\begin{array}{c}\bullet\\\bullet\end{array}\right)\right)$

NOTE 1 At 80 MHz and 800 MHz, the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

38 Jan. 14, 2009

Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the Boyd model PD-2350 is used exceeds the applicable RF compliance level above, the Boyd model PD-22350 should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as re-orienting or relocating the Boyd model PD-2350.

b Over the frequency range 150 kHz to 80 MHz, field strengths should be less than 3 V/m.

# Recommended separation distances between portable and mobile RF communications equipment and the Boyd model PD-2350

The Boyd model PD-2350 is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or the user of the Boyd model PD-2350 can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the Boyd model PD-2350 as recommended below, according to the maximum output power of the communications equipment.

Rated maximum output power of	Separation distance according to frequency of transmitter				
transmitter	150 kHz to 80 MHz	80 MHz to 800 MHz	800 MHz to 2,5 GHz		
W	$d = 1.2\sqrt{P}$	$d = 1.2\sqrt{P}$	$d = 2.3\sqrt{P}$		
0,01	0.12	0.12	0.23		
0,1	0.38	0.38	0.73		
1	1.2	1.2	2.3		
10	3.8	3.8	7.3		
100	12	12	23		

For transmitters rated at a maximum output power not listed above, the recommended separation distance d in metres (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.

NOTE 1 At 80 MHz and 800 MHz, the separation distance for the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

39 Jan. 14, 2009

### Guidance and manufacturer's declaration -electromagnetic immunity

The Boyd model PD-2350 is intended for use in the electromagnetic environment specified below. The customer or the user of the Boyd model PD-2350 should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment  — guidance		
Electrostatic discharge (ESD) IEC 61000-4-2	±6 kV contact ±8 kV air	±6 kV contact ±8 kV air	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30 %.		
Electrical fast transient/burst IEC 61000-4-4	±2 kV for power supply lines ±1 kV for input/output lines	±2 kV for power supply lines  Not Applicable	Mains power quality should be that of a typical commercial or hospital environment.		
Surge IEC 61000-4-5	±1 kV differential mode ±2 kV common mode	1 kV differential mode ±2 kV common mode	Mains power quality should be that of a typical commercial or hospital environment.		
Voltage dips, short interruptions and voltage variations on power supply input lines IEC 61000-4-11	<5 % $U$ T (>95 % dip in $U$ T) for 0,5 cycle  40 % $U$ T (60 % dip in $U$ T) for 5 cycles  70 % $U$ T (30 % dip in $U$ T) for 25 cycles  <5 % $U$ T (>95 % dip in $U$ T) for 5 sec	<5 % $U_{\rm T}$ (>95 % dip in $U_{\rm T}$ ) for 0,5 cycle  40 % $U_{\rm T}$ (60 % dip in $U_{\rm T}$ ) for 5 cycles  70 % $U_{\rm T}$ (30 % dip in $U_{\rm T}$ ) for 25 cycles  <5 % $U_{\rm T}$ (>95 % dip in $U_{\rm T}$ ) for 5 sec	Mains power quality should be that of a typical commercial or hospital environment. If the user of the Boyd model PD-2350 requires continued operation during power mains interruptions, it is recommended that the Boyd model PD-2350 be powered from an uninterruptible power supply or a battery.		
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	3 A / m	3 A / m	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment.		
NOTE $U_T$ is the a.c. mains voltage prior to application of the test level.					

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The Boyd model PD-2350 is in	ended for use in the electi	claration –electromagnetic emissions romagnetic environment specified below. The customer or t is used in such an environment.
Emissions test	Compliance	Electromagnetic environment – guidance
RF emissions CISPR 11	Group 1	The Boyd model PD-2350 uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR 11	Class A	The Boyd model PD-2350 is suitable for use in all establishments other than domestic and those directly connected to the public low-voltage power supply network that
Harmonic emissions IEC 61000-3-2	Not Applicable	supplies buildings used for domestic purposes.
Voltage fluctuations / flicker emissions IEC 61000-3-3	Not Applicable	

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# **Boyd Industries, Inc.**

12900 44th Street North Clearwater, Florida 33762 800-255-2693 \* 727-561-9292 FAX: 727-561-9393 SALES FAX: 727-573-1682 SERVICE

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